

MODULAR AIR HANDLER

INSTALLATION INSTRUCTIONS

MB7EM 115V



IMPORTANT

ATTENTION INSTALLERS:

It is your responsibility to know this product better than your customer. This includes being able to install the product according to strict safety guidelines and instructing the customer on how to operate and maintain the equipment for the life of the product. Safety should always be the deciding factor when installing this product and using common sense plays an important role as well. Pay attention to all safety warnings and any other special notes highlighted in the manual. Improper installation of the furnace or failure to follow safety warnings could result in serious injury, death, or property damage.

These instructions are primarily intended to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment. Please read all instructions carefully before starting the installation. Return these instructions to the customer's package for future reference.

DO NOT DESTROY. PLEASE READ CAREFULLY & KEEP IN A SAFE PLACE FOR FUTURE REFERENCE.

TABLE OF CONTENTS

IMPORTANT SAFETY INFORMATION.....	3	Air Circulation Check	9
GENERAL INFORMATION.....	3	Running the Blower Continuously	9
Requirements & Codes	3	System Cooling	9
General Information	4	System Heating	9
Before You Install this Unit.....	4	Turning the Blower Off	10
Minimum Clearances	4	Blower Configurations.....	10
Locating the Air Handler	4	Selecting Minimum Electric Heat Airflow.....	10
Operation of an Air Handler During Construction	4	Determining Nominal System Capacity.....	10
Plenums & Air Ducts	5	Selecting Basic Heating Airflow.....	10
Supply Air Connections	5	Selecting Basic Cooling / Heat Pump Airflow.....	10
Return Air Connections	5	UNIT MAINTENANCE.....	11
Acoustical Duct Work	5	TROUBLESHOOTING.....	11
Air Filters	6	FIGURES & TABLES.....	11
Unconditioned Spaces	6	Figure 6. MB7 Physical Dimensions.....	11
Condensate Drainage	6	Figure 7. MB7 Component Locations.....	12
AIR HANDLER INSTALLATION	6	Blower Performance Data.....	13
Upflow Installation.....	5	Table 1. MB7EM Airflow Data	13
Downflow Installation	6	Table 2. MB7EM MCA & MOP Data	13
Horizontal Installation.....	7	Electrical Data & Diagrams	14
Horizontal Left Installations	8	Figure 8. MB7EM (115V) Wiring Diagram.....	14
Horizontal Right Installations.....	8	Figure 9. Typical modular air handler and two-stage heat pump for A2L systems.....	15
ELECTRICAL CONNECTIONS	8	Figure 10. Typical modular air handler and single-stage heat pump for A2L systems.....	15
Pre-Electrical Checklist.....	8	Figure 11. Typical modular air handler and single-stage heat pump (Non-A2L systems).....	16
Line Voltage	8	Figure 12. Typical modular air handler and two-stage heat pump (Non-A2L systems).....	16
Thermostat Connections.....	9	INSTALLATION CHECKLIST.....	17
Grounding	9		
STARTUP & ADJUSTMENTS	9		
Before You Start the Air Handler	9		

IMPORTANT SAFETY INFORMATION

Please read all information in this manual thoroughly and become familiar with the capabilities and use of this appliance before attempting to service or maintain this unit. Pay attention to all safety warnings and any other special notes highlighted in the manual.

Safety markings are used frequently throughout this manual to designate a degree or level of seriousness and should not be ignored.

WARNING indicates a potentially hazardous situation that if not avoided, could result in personal injury or death.

CAUTION indicates a potentially hazardous situation that if not avoided, may result in minor or moderate injury or property damage.

WARNING:

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- Before servicing, disconnect all electrical power to the indoor blower.
 - When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.
 - Verify proper operation after servicing.
-

WARNING:

The safety information listed in this manual must be followed during the installation, service, and operation of this unit. Unqualified individuals should not attempt to interpret these instructions or install this equipment. If you do not possess mechanical skills or tools, call your local dealer for assistance. Failure to follow safety recommendations could result in possible damage to the equipment, serious personal injury or death.

- To minimize equipment failure or personal injury, it is essential that only qualified individuals install, service, or maintain this equipment. If you do not possess mechanical skills or tools, call your local dealer for assistance.
- Follow all precautions in the literature, on tags, and on labels provided with the equipment. Read and thoroughly understand the instructions provided with the equipment prior to performing the installation and operational checkout of the equipment.
- Use caution when handling this appliance or removing components. Personal injury can occur from sharp metal edges present in all sheet metal constructed equipment.
- Do not store any of the following on, or in contact with, the unit: Rags, brooms, vacuum cleaners, or other cleaning tools, spray or aerosol cans, soap powders, bleaches, waxes, cleaning compounds, plastics or plastic containers, paper bags or other

paper products, gasoline, kerosene, cigarette lighter fluid, dry cleaning fluids, paint thinners, or other volatile fluids.

- Installation of equipment may require brazing operations. Installer must comply with safety codes and wear appropriate safety equipment (safety glasses, work gloves, fire extinguisher, etc.) when performing brazing operations.
- Unless otherwise noted in these instructions, only factory authorized kits or accessories may be used with this product.
- The installer should become familiar with the unit's wiring diagram before making any electrical connections to the unit. See the unit wiring label or [Figure 8 \(page 14\)](#).
- Always reinstall the doors on the air handler after servicing or cleaning/changing the filters. Do not operate the air handler without all doors and covers in place.

Requirements & Codes

WARNING:

This unit must be installed in accordance with instructions outlined in this manual during the installation, service, and operation of this unit. Unqualified individuals should not attempt to interpret these instructions or install this equipment. Failure to follow safety recommendations could result in possible damage to the equipment, serious personal injury or death.

- The installer must comply with all local codes and regulations which govern the installation of this type of equipment. Local codes and regulations take precedence over any recommendations contained in these instructions. Consult local building codes for special installation requirements.
-

WARNING:

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

- All electrical wiring must be completed in accordance with local, state and national codes and regulations and with the National Electric Code (ANSI/NFPA 70) or in Canada the Canadian Electric Code Part 1 CSA C.22.1.
- Install this unit only in a location and position as specified on [page 4](#). This unit is designed only for Indoor installations and should be located with consideration of minimizing the length of the supply and return ducts.
- Follow all precautions in the literature, on tags, and on labels provided with the equipment. Read and thoroughly understand the instructions provided with the equipment prior to performing the installation and operational checkout of the equipment.
- This air handler may not be used for temporary heating or cooling of buildings or structures under construction. Operating the air handler during construction is not permitted and will void the manufacturer's warranty.
- Air handler installations in a residential garage must be installed as specified on [page 4](#).

- This unit is a PARTIAL UNIT AIR CONDITIONER, complying with PARTIAL UNIT requirements of UL 60335-2-40, and must only be connected to other units that have been confirmed as complying to corresponding PARTIAL UNIT requirements of UL 60335-2-40, CSA 22.2 No 60335- 2 40, or UL 1995.CSA 22.2 No 236

The information listed below is for reference purposes only and does not necessarily have jurisdiction over local or state codes. Always consult with local authorities before installing any gas appliance.

Duct Systems

- US and CANADA: Air Conditioning Contractors Association (ACCA) Manual D, Sheet Metal and Air Conditioning Contractors National Association (SMACNA), or American Society of Heating, Refrigeration, and Air Conditioning Engineers (ASHRAE) Fundamentals Handbook

Electrical Connections

- US: National Electrical Code (NEC) ANSI/NFPA 70
- CANADA: Canadian Electrical Code CSA C22.1

General Installation

- US: Current edition of the NFPA 90B. For copies, contact the National Fire Protection Association Inc., Batterymarch Park, Quincy, MA 02269; or www.NFPA.org
- CANADA: NSCNGPIC. For a copy, contact Standard Sales, CSA International, 178 Rexdale Boulevard, Etobicoke (Toronto), Ontario, M9W 1R3 Canada

Safety

- UL 60335-2-40, CSA 22.2 No 60335- 2 40

General Information

This appliance has been tested for capacity and efficiency in accordance with AHRI Standards and will provide many years of safe and dependable comfort, providing it is properly installed and maintained. Abuse, improper use, and/or improper maintenance can shorten the life of the appliance and create unsafe hazards. Please read all instructions before installing the unit.

Before You Install this Unit

- ✓ The cooling load of the area to be conditioned must be calculated and a system of the proper capacity selected. It is recommended that the area to be conditioned be completely insulated and vapor sealed.
- ✓ Check the electrical supply and verify the power supply is adequate for unit operation. The system must be wired and provided with circuit protection in accordance with local building codes. If there is any question concerning the power supply, contact the local power company.
- ✓ Check that the marked maximum operating pressure on the indoor coil or air handler and the maximum operating pressure on the outdoor unit are suitable for each other.
- ✓ Check that the indoor coil or air handler and the outdoor unit are both suitable for the same refrigerant.
- ✓ The indoor section (air handler, furnace, etc) should be installed before routing the refrigerant tubing. Refer to the indoor unit's installation instructions for installation details.
- ✓ All units are securely packed at the time of shipment and upon arrival should be carefully inspected for damage prior to installing the equipment at the job site. Claims for damage (apparent or concealed) should be filed immediately with the carrier.
- ✓ Please consult your dealer for maintenance information and availability of maintenance contracts. Please read all instructions before installing the unit.

INSTALLATION CLEARANCES			
Left Side	0 Inches	Right Side	0 Inches
Back.....	0 Inches	Front	†See Notes

†NOTE:
Closet or Alcove Installations - Allow 24 in. minimum clearance from front of unit to nearest wall or partition for servicing. Recommended clearance is 36 in.

Table 1. Minimum Unit Clearances

Minimum Clearances

- This appliance must be installed in accordance with clearances listed in [Table 1](#). The air handler must be installed with ample clearance for easy access to the air filter, blower assembly, heater assembly, controls, and vent connections.
- Static pressure drop through louvered openings and through return air plenums should be considered in the overall duct design in the determination of the total external static pressure.

Locating the Air Handler

- Survey the job site to determine the best location for mounting the unit. Consideration should be given to availability of electric power, service access, and noise.
- The dimensions of the room or alcove must be able to accommodate the overall size of the unit and the installation clearances listed in [Table 1](#). Physical dimensions for this air handler are shown in [Figure 6 \(page 11\)](#).
- The air handler should be set into position before routing the refrigerant tubing.

Operation of an Air Handler During Construction

⚠ CAUTION:

Failure to follow these instructions will void the factory warranty and may significantly reduce the life or the performance of the air handler, and/or result in other unsafe conditions. It is the responsibility of the installing contractor to insure these provisions are met.

Operating an air handler in a construction environment is prohibited and will void the warranty. Proper use of commercial portable space heating equipment during construction is recommended.

This air handler may be used during construction if it is not in violation of any applicable codes and the following criteria are met:

- The installation (including electrical supply, gas supply, and duct work), must meet all applicable codes and be permanently installed according to the instructions supplied with the air handler.

- The air handler must be controlled by a properly installed thermostat that complies with the current provisions of the NEC (ANSI/NFPA 70) and all applicable codes having jurisdiction. Thermostat connections must be made in accordance with instructions supplied with the air handler and thermostat.
- The installation must include a properly installed filter in the return air system with no by-pass air. The filter must be inspected frequently and replaced when necessary.
- Return air must be supplied unrestricted and located such that dust and gases from construction activity are not introduced into the circulating air system.
- Before occupying the structure: The filter must be replaced or cleaned, the duct work must be inspected and cleaned of any construction debris, and the unit must be cleaned and/or repaired if found to be dirty, damaged, or malfunctioning in any way by a qualified HVAC technician. The air handler shall be inspected and approved by applicable local authority even if this requires redundant inspections.
- The serial number for the air handler used during construction must be submitted in writing (fax and email also acceptable). This information will be used to track the long-term affects of air handler usage during construction. Proof of this submittal shall be available for the final inspection of the air handler prior to occupancy.

Plenums & Air Ducts

- This unit is designed only for use with a supply and return duct. Plenums and air ducts should be installed in accordance with the standards of the National Fire Protection Association Standard for Installation of Air Conditioning Systems (NFPA 90A), Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems (NFPA 90B), and all applicable local codes. NFPA publications are available by writing to: National Fire Protection Association, Batterymarch Park, Quincy, ME 02269 or visit www.NFPA.org online.

WARNING:

All return ducts must be secured to the air handler using appropriate methods. All return ducts must be adequately sealed. When return air is provided through the bottom of the unit, the joint between the air handler and the return air plenum must be air tight.

Return air and circulating air ducts must not be connected to any other heat producing device such as a fireplace insert, stove, etc. This may result in fire, explosion, carbon monoxide poisoning, personal injury, or property damage.

- Plenums and air ducts must be installed in accordance with the Standard for the Installation of Air Conditioning and Ventilating Systems (NFPA No. 90A) or the Standard for the Installation of Warm Air Heating and Air Conditioning Systems (NFPA No. 90B).
 - Design the duct work according to methods described by the Air Conditioning Contractors of America (ACCA).
 - This unit is designed only for use with a return and supply duct. The return air duct must have the same free area as the opening provided on the air handler. The ducts should be appropriately sized to the capacity of the air handler to ensure its proper airflow rating.
 - This unit should be located with consideration of minimizing the length of the supply and return ducts.
- Whenever the supply or return air ducts pass through the floor, a 1/4" thick noncombustible resilient gasket must be used between the duct, unit and floor
 - Use transition fittings if the supply and/or return air openings of the unit do not match the duct openings. These transitions should be dimensioned in accordance with standard practice as specified in the ASHRAE recommendations for duct transitions.
 - The supply air ductwork must be of noncombustible material for the first 24 inches from the unit. Some installations with a short, straight run from the unit to the first branch takeoff may require acoustical lining inside the supply air ductwork. Consult with local codes for requirements specific to your area.
 - Flexible connectors may be used between the unit and the ductwork to prevent transmission of vibration from the unit to the structure.
 - It is good practice to seal all connections and joints with industrial grade sealing tape or liquid sealant. Requirements for sealing ducts vary from region to region. Consult with local codes for requirements specific to your area.

Supply Air Connections

The supply air must be delivered to the heated space by duct(s) secured to the blower's casing, running full size and without interruption. Tape or seal all seams if required by local code.

Upflow & Horizontal Applications: To attach the supply air duct, bend the flanges (on top of the unit) outward 90° with a pair of wide duct pliers. Position the duct on top of the blower and secure together with sheet metal screws.

Downflow Applications: Position the blower over the duct and secure together with sheet metal screws.

Return Air Connections

The return air must be delivered to the blower by duct(s) secured to the casing, running full size and without interruption. Tape or seal all seams if required by local code.

Upflow & Horizontal Applications: Position the blower over the duct and secure together with sheet metal screws.

Downflow Applications: To attach the supply air duct, bend the furnace flanges outward 90° with a pair of wide duct pliers. Position the duct on top of the cased coil and secure together with sheet metal screws.

Acoustical Duct Work

- Certain installations may require the use of acoustical lining inside the supply duct work. Acoustical insulation must be in accordance with the current revision of the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) application standard for duct liners. Duct lining must be UL classified batts or blankets with a fire hazard classification of FHC-25/50 or less.
- Fiber duct work may be used in place of internal duct liners if the fiber duct work is in accordance with the current revision of the SMACNA construction standard on fibrous glass ducts. Fibrous duct work and internal acoustical lining must be NFPA Class 1 air ducts when tested per UL Standard 181 for Class 1 ducts.
- Damping ducts, flexible vibration isolators, or pleated media-style filters on the return air inlet of the air handler may be used to reduce the transmission of equipment noise emanating from the air handler. These treatments can produce a quieter installation, particularly in the heated space. However, they can increase the pressure drop in the duct system. Care must be taken to maintain the proper maximum pressure rise across the air handler, temperature rise and flow rate. This may mean increasing the duct size and/or reducing the blower

speed. These treatments must be constructed and installed in accordance with NFPA and SMACNA construction standards. Consult with local codes for special requirements. For best sound performance, be sure to install all the needed gaskets and grommets around penetrations into the air handler, such as for electrical wiring.

Air Filters

WARNING:

Never operate the air handler without a filter or with doors removed. Dust and lint can build up on internal components, resulting in loss of efficiency, equipment damage, and possible fire.

MB7 Series air handlers are not equipped with a filter rack; however, it is strongly recommended that a filter be located in the return air duct system. Installing the filter and replacing it every 3 months will increase air quality throughout the home.

Unconditioned Spaces

All duct work passing through unconditioned space must be properly insulated to minimize duct losses and prevent condensation. Use insulation with an outer vapor barrier. Consult your Distributor for the recommended type and thickness of insulation for your area as required by local codes.

Condensate Drainage

CAUTION:

The air handler must be level to ensure proper condensate drainage. An unlevel installation may result in structural damage, premature equipment failure, or possible personal injury.

- To ensure proper condensate drainage, the unit must be installed in a level position within 1/4 inch over the height, width, and depth of the unit. The best system performance will be obtained if the unit is located in a centralized position with respect to the air distribution system. Refer to the Installation Instructions supplied with the Cased Coil for proper condensate drain connections.
- If the air handler is located in or above a living space where damage may result from condensate overflow, an auxiliary drain pan should be installed under the unit. A separate drain line should extend from the pan to a conspicuous point and serve as an alarm indicating that the primary drain is restricted. As an alternative to a separate drain line, an approved water level indicator or float switch device should be used to shut down the unit in the event water is detected in the auxiliary pan.
- During system checkout, inspect the drain line and connections to verify proper condensate drainage.
- Methods for disposing of condensate vary according to local codes. Refer to local codes or authority having jurisdiction for restrictions and proper condensate disposal requirements.

AIR HANDLER INSTALLATION

The MB7 Series air handler is shipped ready for vertical upflow installation and is approved for attic, basement, alcove/closet or crawlspace installation with zero clearance to combustibles. They may also be applied in downflow or horizontal left and right discharge applications. See [Table 1, \(page 4\)](#) for required installation clearances. **This appliance is approved only for indoor use.**

NOTE: For shipping purposes, the front and rear joining brackets are located in the unit's heater box. Remove these two items from the blower outlet box before beginning.

- The unit must be leveled at installation and attached to a properly installed duct system.
- The surface that the air handler is mounted on must provide sound physical support of the unit.
- The air handler must be installed so that all electrical components are protected from water.
- Modular air handlers are intended to be mated with specific C7 cased coils. Reference the Technical Specifications for coil mating combinations.

Upflow Installation

MB7 series air handlers are shipped from the factory ready for upflow configuration as shown in [Figure 1 \(page 7\)](#). Return air must enter from the bottom of the unit.

1. Remove the bracket above the door of the cased coil. Retain the screws for later use. **NOTE:** Before mating the modular unit with the cased coil, clean the mating surfaces on both units and apply the black neoprene gasket tape to the top of the coil case (except the rear surface). Make sure there are no gaps on the front and side flanges.
2. Carefully place the modular air handler on top of the cased coil making sure not to damage the cased coil flanges. The units will be flush in front with an overhang in the back as shown in [Figure 2](#).
3. Remove the lower front bracket from the modular unit. Retain the screws for later use.
4. Attach the front joining bracket to the front of the modular unit. Align the screw holes in the bracket with the holes from the lower front bracket and the top panel of the coil case. See [Figure 3](#).
5. Secure the bracket with the screws removed earlier in steps 1 & 3.
6. Attach the rear joining bracket to the backside of the modular unit and cased coil. Position the bracket so that it is flush with the sides and back of the units with the 1/2" insulation facing the rear gap between the units.
7. Secure the rear bracket with self tapping screws.

Downflow Installation

The MB7 Series Modular air handler may be installed in a downflow configuration as shown in [Figure 1](#). Return air must enter through the top of the unit.

1. Remove the lower front bracket ([Figure 3](#)) from the modular unit. Retain the screws for later use.
2. Remove the door from the cased coil and the screws (on the side of the cased coil) securing the lower tie bar in place. Retain the screws for later use. **NOTE:** Before mating the modular unit with the cased coil, clean the mating surfaces on both units.
3. Flip the modular unit upside down and apply the black neoprene gasket tape to the top of the air handler. **NOTE:** The blowers flanged surface is now beneath the air handler and will connect with the supply air duct.
4. Carefully place the cased coil on top of the modular air handler. **NOTE:** Make sure the units are flush in the front and on the sides with a "step" fit in the back and that there are no gaps on the sides. See [Figure 4 \(page 7\)](#).
5. Attach the front joining bracket to the cased coil and the air handler. Align the screw holes in the bracket with the holes where the lower front bracket and lower tie bar were attached.
6. Secure the bracket to the modular unit and the cased coil with the screws removed earlier in steps 1 & 2.

7. Attach the rear joining bracket to the backside of the modular unit. Position the bracket so that it is flush with the sides and back of the units with the 1/2" insulation facing the rear gap between the units.
8. Secure the rear bracket to the modular unit and cased coil with self-tapping screws.

Horizontal Installation

MB7 air handlers are shipped from the factory ready for horizontal left applications and horizontal right applications. The blowers can be installed horizontally in an attic, basement, crawl space or alcove. They can also be suspended from a ceiling in a basement or utility room in either a right to left airflow or left to right airflow. A typical installation of the unit in a suspended horizontal application is shown in [Figure 5](#).

When mating the blower and coil for horizontal left or right applications, reference the upflow instructions on page 6. Make sure to account for the coil orientation by configuring the coil drain pan assembly properly. Multi-position procedures are also available in the cased coil Installation Instructions supplied with the unit.

NOTES:

- In many applications when joined with a cased coil, the shorter horizontal drain pan extension which is included with the MB7 must be used. This is to avoid any interference with the extension included with the cased coil.

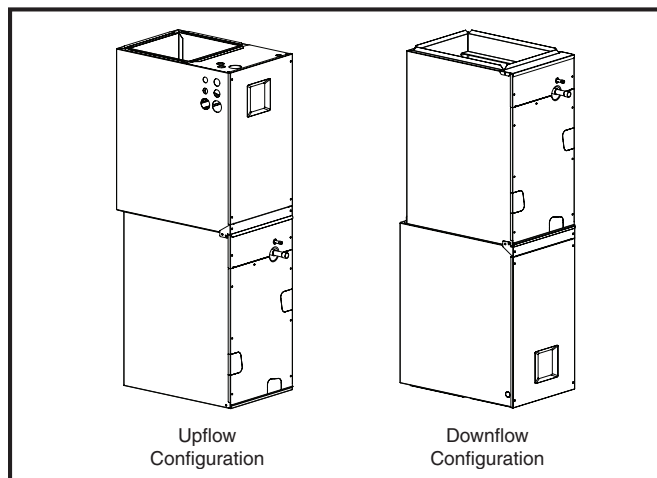


Figure 1. Upflow & Downflow Installation

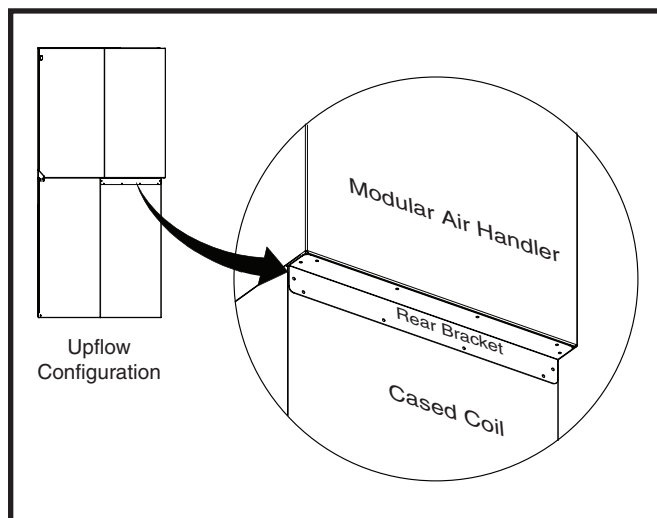


Figure 2. Rear Bracket Installation - (Upflow Only)

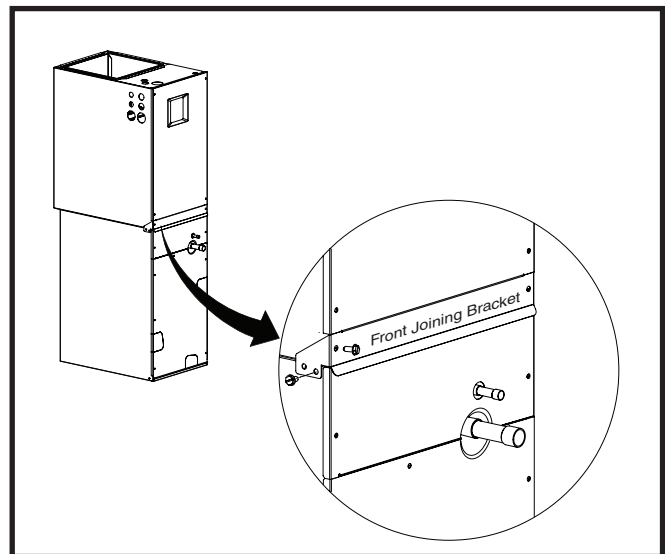


Figure 3. Front Bracket Installation - (Upflow Only)

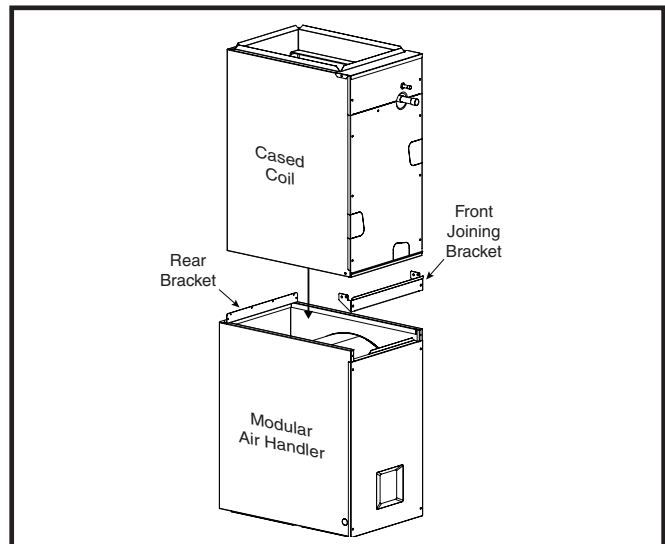


Figure 4. Downflow Brackets

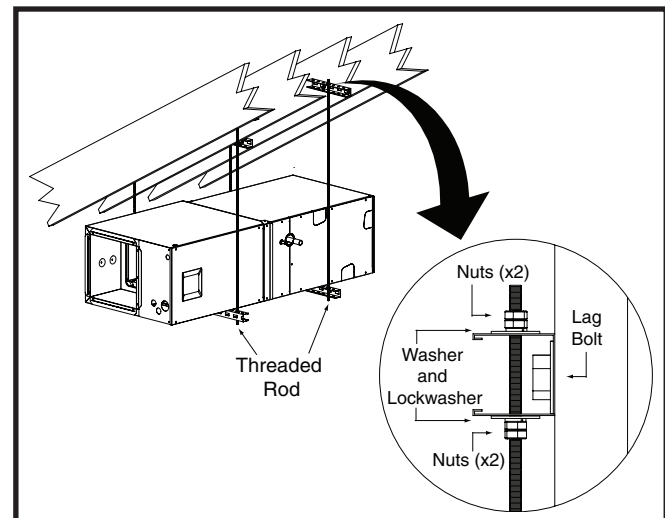


Figure 5. Unit Horizontally Suspended

- The air handler may or may not be shipped from the factory with all the parts required for horizontal left applications and horizontal right applications. If your unit does not have parts for a horizontal application, a kit may be available.
- In horizontal right applications where the air handler is in a humid location in an unconditioned space, it is recommended to install a condensate shield kit over the control board.

If suspending the air handler from the ceiling, assemble a support frame (Figure 5) using slotted iron channel and full threaded rod. Fasten the frame together with nuts, washers, and lockwashers. Secure the support frame to the rafters with lag bolts. The air handler can also be suspended using steel straps around each end of the unit. The straps should be attached to the air handler with sheet metal screws and to the rafters with bolts.

Horizontal Left Installations

1. Remove the coil access door.
2. Remove the plug from one of the threaded holes in the horizontal drain pan. Completely remove the webbing in the threaded holes of the horizontal drain pan. **If the webbing is not removed, the condensate will not drain properly and ceiling damage may occur.**
3. Insert the plug (from horizontal drain pan) into the open and unused drain hole in the drain pan at the bottom of the unit to block bypass air.
4. Remove the corresponding drain line knockout from the coil access door to allow access to the horizontal drain.
5. Replace the door and attach the drain line.

Horizontal Right Installations

1. Remove the coil access door. Unscrew the line-set tube close-off plate from the front left cabinet rail.
2. Slide the coil and drain pan assembly out of the unit.
3. Remove the sheet metal hairpin covers (if supplied) from the back of the coil and discard.
4. Place the horizontal drain pan on the opposite side of the coil. On units with 2 sets of knockouts, remove the other set of knockouts in the coil spacing plates and insert support rod.
5. Slide the coil and the horizontal drain pan assembly back into the unit. Re-attach the tube close off plate.

NOTE: For A-size cabinet applications, it may be preferable to remove the blower assembly prior to installing the coil & drainpan. In this case follow instructions 1-4 as listed above but also remove the blower access door and blower assembly. The blower assembly is secured with two screws on either side near the front. With these removed the blower assembly can slide out of the front of the unit. Install the coil and drain pan as described in step 5 and then replace the blower assembly. Take care to ensure that the flanges on the sides of the blower assembly are captured by the pockets in the blower deck. It may be necessary to lift the blower assembly during insertion to allow the lower blower leg to clear the side of the drain pan. The blower will stop against the back of the blower deck. Replace the two screws and the blower access door and proceed with steps 6-9.

6. Remove the plug from one of the threaded holes in the horizontal drain pan. Completely remove the webbing located in the threaded holes of the drain pan. **IMPORTANT:** If the webbing is not removed, the condensate will not drain properly and ceiling damage may occur.
7. Insert the plug (from horizontal drain pan) into the open and unused drain hole in the drain pan at the bottom of the unit to block bypass air.
8. Remove the corresponding drain line knockout from the coil access door to allow access to the horizontal drain.
9. Replace the door and attach the drain line.

ELECTRICAL CONNECTIONS



WARNING:

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- **Before servicing, disconnect all electrical power to the indoor blower.**
- **When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.**
- **Verify proper operation after servicing.**

- Electrical connections must be in compliance with all applicable local codes and ordinances, and with the current revision of the National Electric Code (ANSI/NFPA 70).
- For Canadian installations, the electrical connections and grounding shall comply with the current Canadian Electrical Code (CSA C22.1 and/or local codes).

Pre-Electrical Checklist

- ✓ Verify the voltage, frequency, and phase of the supply source match the specifications on the unit rating plate.
- ✓ Verify that the service provided by the utility is sufficient to handle the additional load imposed by this equipment. See the unit wiring label or Table 3, (page 13) for proper MCA & MOP information.
- ✓ Verify factory wiring is in accordance with the unit wiring diagram. See Figure 8 (page 14). Verify none of the connections loosened during shipping or installation.

Line Voltage

- **An electrical disconnect must be located within sight of and readily accessible to the unit.** This switch shall be capable of electrically de-energizing the outdoor unit. See unit data label for proper incoming field wiring. Any other wiring methods must be acceptable to authority having jurisdiction.
- **CAUTION:** In order to avoid hazard due to inadvertent resetting of the THERMAL CUT-OUT, this appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by the utility.
- A whip/conduit spacer has been provided that must be installed as a reinforcement where the whip/conduit enters the unit. Break this spacer in half to use the appropriate size.
- It is recommended that the line voltage to the unit be supplied from a dedicated branch circuit containing the correct fuse or circuit breaker for the unit.
- Overcurrent protection must be provided at the branch circuit distribution panel and sized as shown on the unit rating label and according to applicable local codes. See the unit rating plate and Table 2, (page 13) for maximum circuit ampacity and maximum overcurrent protection limits.
- The installer should become familiar with the wiring diagram/schematic before making any electrical connections to the unit. See the unit wiring label or Figure 8.
- Use only copper wire for the line voltage power supply to this unit. Use proper code agency listed conduit and a conduit

- connector for connecting the supply wires to the unit.
- If replacing any of the original wires supplied with the unit, the replacement wire must be copper wire consisting of the same gauge and temperature rating.
 - Provide power supply for the unit in accordance with the unit wiring diagram, and the unit rating plate. Use UL listed conduit and conduit connectors for connecting the supply wires to the unit and for proper grounding. Field supplied bushings for the power supply cables must be added to support and protect the power supply cables.

Thermostat Connections

- Thermostat connections shall be in accordance with the instructions supplied with the thermostat. The thermostat used with this equipment must operate in conjunction with any installed accessories. Typical AC and air handler hookups are shown in [Figure 8 \(page 14\)](#).

CAUTION:

Isolation must be maintained from the external Class 2 output of any transformer in a cooling circuit. Use a thermostat with isolating contacts to prevent inter-connection of Class 2 outputs.

- Where local codes require that the thermostat wiring must be routed through a conduit or raceway, splices can be made inside the unit. When the Class 2 thermostat wiring cable is not rated for the application voltage or better, it must be routed separated from incoming power leads.
- The thermostat should be mounted about 5 feet above the floor on an inside wall. DO NOT install the thermostat on an outside wall or any other location where its operation may be adversely affected by radiant heat from fireplaces, sunlight, or lighting fixtures, and convective heat from warm air registers or electrical appliances. Refer to the thermostat manufacturer's instruction sheet for detailed mounting and installation information.
- Install the grommet, which is packed with the unit, in the hole for low-voltage wires. Properly connect the low-voltage wiring between the thermostat, outdoor unit, and control board.
NOTE: When the low voltage wires are positioned in this grommet, the grommet will prevent chafing and/or shorting of the low voltage leads.

Grounding

WARNING:

The unit cabinet must have an uninterrupted or unbroken electrical ground to minimize personal injury if an electrical fault should occur. Do not use gas piping as an electrical ground!

This unit must be electrically grounded in accordance with local codes or, in the absence of local codes, with the National Electrical Code (ANSI/NFPA 70) or the CSA C22.1 Electrical Code. Use the grounding lug provided in the control box for grounding the unit.

STARTUP & ADJUSTMENTS

Before You Start the Air Handler

Prior to start-up, complete the following inspections:

- ✓ Verify the unit is level and properly located with adequate clearances for servicing the unit. See [Table 1, \(page 4\)](#).
- ✓ Check condensate drain line(s) for proper drainage.
- ✓ Verify the surrounding area and top of the unit is free from obstructions and debris.
- ✓ Check all duct connections. Make sure the duct work is adequately sealed to prevent air leakage.
- ✓ Check all coil connections for leaks.
- ✓ Verify that the line voltage power leads are securely connected and the unit is properly grounded. Make sure all doors are installed before restoring power to the unit
- ✓ Verify the thermostat is wired correctly. Make sure all low voltage wires are securely connected.
- ✓ Verify the power supply branch circuit overcurrent protection is sized properly.
- ✓ Verify filter is properly and securely installed.

Air Circulation Check

Running the Blower Continuously

Set the thermostat's system mode to **OFF** and the thermostat's fan mode to **ON**. The blower motor should run continuously. Check for air delivery at the register(s). Make sure that there are no obstructions at the registers or in the ducts.

System Cooling

1. Set the thermostat's system mode to **COOL** and fan mode to **AUTO**. Lower the thermostat's temperature mode below room temperature and observe that the blower energizes. Check the air being discharged at the register is cooler than room temperature. Verify unit refrigerant pressures are in order. Blower should be turning in direction indicated by arrow.
NOTE: DO NOT alter unit wiring. Listen for any unusual noises. Locate the source and correct as needed.
2. Allow the unit to run for several minutes and then set the thermostat's temperature above room temperature. Verify the blower cycles off with the thermostat.

System Heating

1. Set the thermostat's system mode to **HEAT** and the fan mode to **AUTO**. Increase the thermostat's temperature above room temperature and observe that the blower energizes. Check the air being discharged at the register is warmer than room temperature.
 2. Allow the unit to run for several minutes and then set the thermostat's temperature below room temperature. Verify the blower cycles off with the thermostat.
- NOTE:** Check the other units instructions for proper operation checks

Turning the Blower Off

Set thermostat's fan mode to **AUTO**, the blower will shut down immediately.

Blower Configurations

Determining Nominal System Capacity

To select the appropriate airflows for the air handler, the nominal system capacity must be known. The nominal system capacity is always the nominal capacity of the outdoor unit. However, in some situations the nominal system capacity may not be the same as the nominal capacity of the air handler. Always refer to the nominal capacity of the outdoor unit to determine the nominal system capacity.

IMPORTANT! This air handler has been designed to give the installer maximum flexibility to optimize system performance, efficiency, and comfort. Because there are so many different ways to set up the air handler it is important to read and follow these directions carefully.

Before operation, the air handler must be configured to match the unit with the system, system options, and climatic conditions. During normal operation, the motor will gradually change speeds during start-up, shut down, when thermostat inputs change, and when the duct static pressure changes (vents closed or opened, filter clogging, etc.). The air handler is configured by setting the selector switches and removing jumper connectors.

UNIT MAINTENANCE

Proper maintenance is most important to achieve the best performance from an air handler. Some of the components and their locations are shown in [Figure 8 \(page 14\)](#). If any component of the air handler must be replaced, use only factory authorized replacement parts specified in the Replacement Parts List provided online. Follow these instructions for years of safe, trouble free operation.

WARNING:

ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD

Failure to follow safety warnings exactly could result in serious injury or property damage.

Improper servicing could result in dangerous operation, serious injury, death or property damage.

- **Before servicing, disconnect all electrical power to the indoor blower.**
- **When servicing controls, label all wires prior to disconnecting. Reconnect wires correctly.**
- **Verify proper operation after servicing.**

- These maintenance instructions are primarily intended to assist qualified technicians experienced in the proper maintenance and operation of this appliance.
- Always reinstall the doors on the air handler after servicing or cleaning/changing the filters. Do not operate the air handler without all doors and covers in place.
- Verify that the thermostat is properly installed and is not being affected by drafts or heat from lamps or other appliances.
- To achieve the best performance and minimize equipment failure, it is recommended that a yearly maintenance checkup be performed. At a minimum, this check should include the following items:

Air Filter(s) - Inspect and replace the air filter at the beginning of heating and cooling season. It is recommended that the filter be cleaned or replaced every 4 to 6 months at a minimum. Newly built or recently renovated homes may require more frequent changing until the construction dust has minimized.

WARNING:

Never operate the air handler without a filter in place. Dust and lint in the return air can build up on internal components, resulting in loss of efficiency, equipment damage, and possible fire.

Filters designed to remove smaller particles such as pollen, may require additional maintenance.

Blower Compartment - Dirt and lint can create excessive loads on the motor resulting in higher than normal operating temperatures and shortened service life. It is recommended that the blower compartment be cleaned of dirt or lint that may have accumulated in the compartment or on the blower and motor as part of the annual inspection.

Blower Fan Wheel - Inspect the blower wheel blades for accumulations of dirt and clean if necessary. Inspect mounting nut for tightness when done.

Blower Motor & Assembly - Inspect the blower assembly and motor mounting brackets for tightness and corrosion. Correct deficiencies if necessary. The blower motor contains sealed bearings and under normal operating conditions, no maintenance is necessary for the life of the equipment.

Cooling Coil - Inspect the cooling coil, drain pan, and condensate drain at the beginning of each cooling season for cleanliness. Clean these components as necessary using a mild detergent and water. After cleaning, flush the coil, drain pan, and condensate drain to remove all detergent.

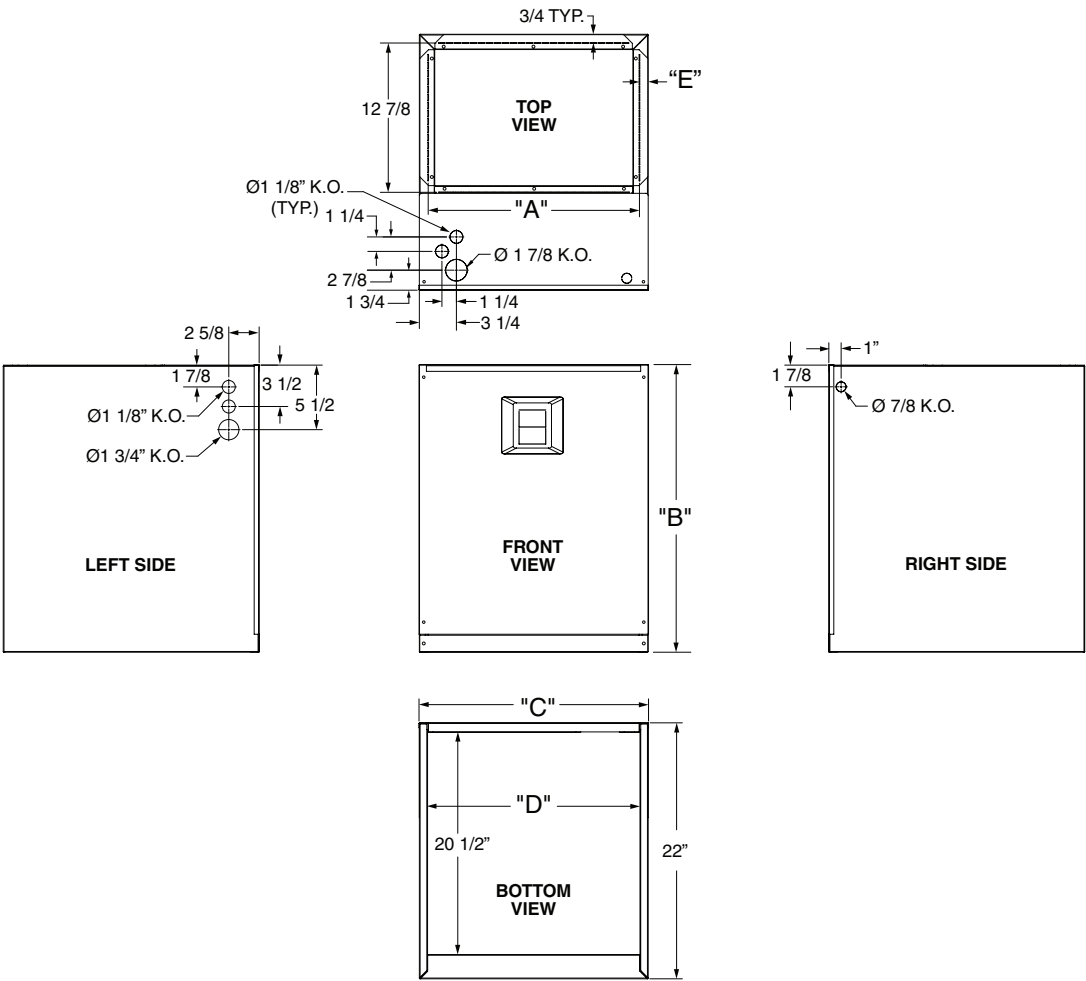
IMPORTANT: Use caution when cleaning these components so that the insulation does not get wet.

TROUBLESHOOTING

If the air handler fails to operate, check the following:

- Is the electric turned on?
- Is the thermostat operating properly?
- Are the blower compartment door(s) in place?
- Is the air handler disconnect closed?
- Has the circuit breaker tripped or the control board fuse burned open?
- Are any manual reset switches open?
- Is the filter dirty or plugged?
- Is the LED on both control boards constantly ON? If not, refer to [Table 2](#) or [Table 3](#) to determine fault condition.

FIGURES & TABLES



CABINET SIZE	DIMENSION A	DIMENSION B	DIMENSION C	DIMENSION D	DIMENSION E
A	12-3/4	24-3/4	14-1/4	12-3/4	3/4
B	12-3/4	24-3/4	17-1/2	16	2 3/8
C	18-1/4	27-1/2	21	19 1/2	1 3/8

Figure 6. MB7 Physical Dimensions

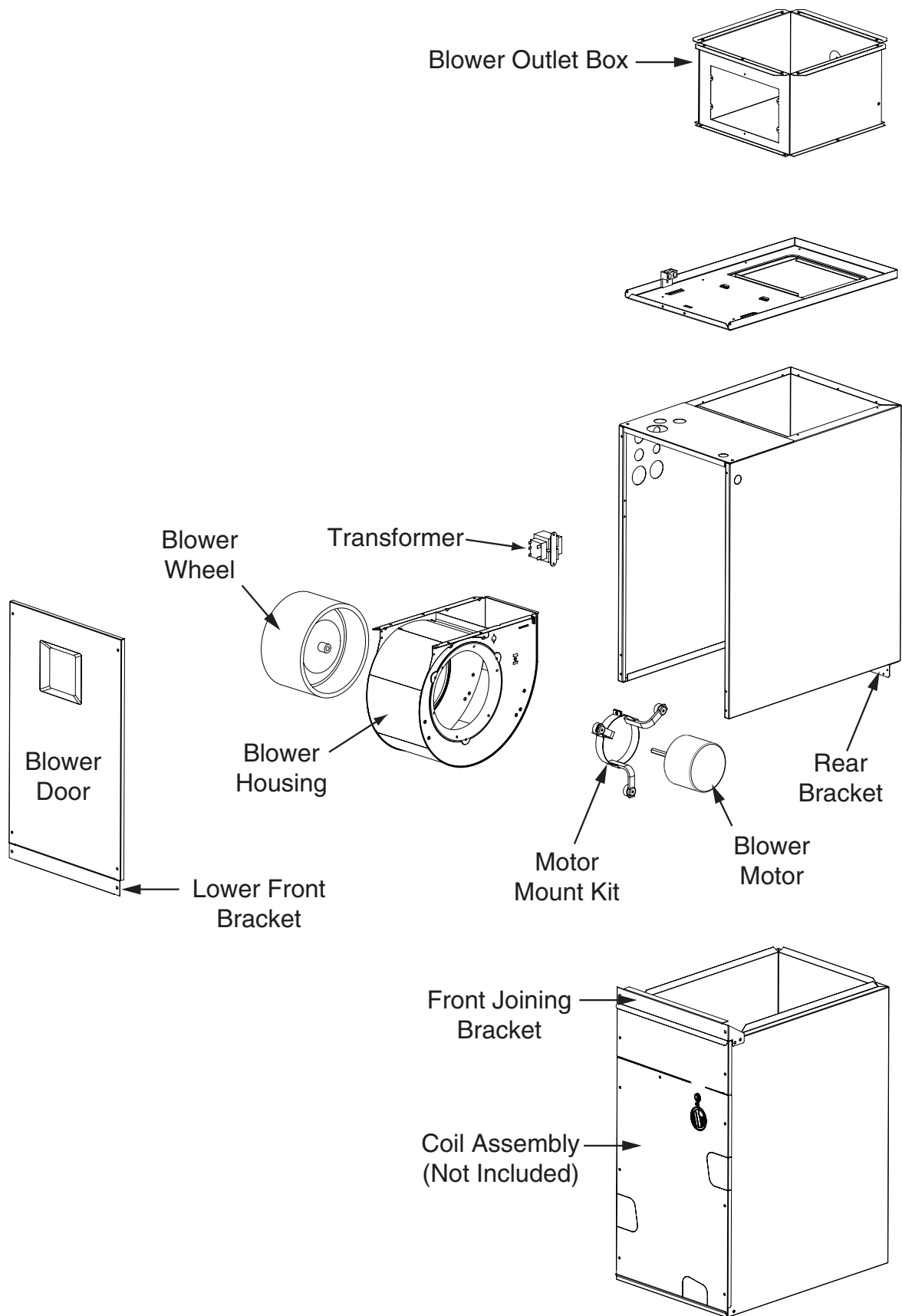


Figure 7. MB7 Component Locations

Blower Performance Data

MODEL NAME	MOTOR SPEED	External Static Pressure (in. w.c.)							
		0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
		CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM
MB7EM-1200A-A	5 - High	1395	1375	1350	1325	1300	1270	1245	1215
	4 - Alternate	1270	1240	1210	1180	1150	1120	1085	1055
	3 - Medium High**	1175	1145	1115	1080	1050	1015	975	940
	2 - Med-Low	1125	1095	1065	1030	995	955	915	875
	1 - Low	1005	970	930	890	850	810	765	720
MB7EM-1600A-B	5 - High	1830	1795	1760	1720	1680	1635	1595	1545
	4 - Alternate	1665	1615	1565	1515	1470	1425	1385	1345
	3 - Medium High**	1375	1320	1270	1220	1170	1125	1085	1045
	2 - Med-Low	1200	1140	1085	1030	980	935	890	850
	1 - Low	1155	1100	1045	995	940	890	845	795
MB7EM-2000A-C	5 - High	1890	1855	1820	1775	1730	1680	1625	1565
	4 - Alternate	1715	1670	1620	1570	1515	1455	1400	1335
	3 - Medium High**	1425	1375	1315	1250	1180	1100	1010	915
	2 - Med-Low	1310	1235	1160	1085	1005	925	840	755
	1 - Low	1250	1160	1080	995	915	840	765	690

Table 2. MB7EM Airflow Data

MINIMUM CIRCUIT AMPACITY & MAXIMUM OVERCURRENT PROTECTION					
MODEL	VOLTAGE, HZ, & PHASE	CABINET SIZE	CAPACITY RANGE	MCA	MOP
MB7EM	115V~ 60 HZ, Single Phase	A	2 TON to 2.5 TON	8	15
		B	2 TON to 3 TON	11	15
		C	3 TON to 5 TON	14.4	25

Table 3. MB7EM MCA & MOP Data

WIRING DIAGRAM

Modular Air Handler - MB7EM

115V~ Single Phase / 60 Hz

NOTES:

1. Disconnect all power before servicing.
2. If the internal wiring is replaced, use only 105°C copper wire of the same gauge.
3. Connect 24VAC/40VA Class 2 circuit to thermostat. See air handler installation instructions for control circuit.

REMARQUES:

1. Débranchez toutes les sources d'alimentation avant l'entretien.
2. Si le câblage interne est remplacé, utilisez seulement un fil de cuivre 105° C du même gabarit.
3. Branchez le circuit de 24 VAC/40 VA de Classe 2 au thermostat. Voyez les Directives d'installation de l'appareil de traitement de l'air pour le circuit de commande.

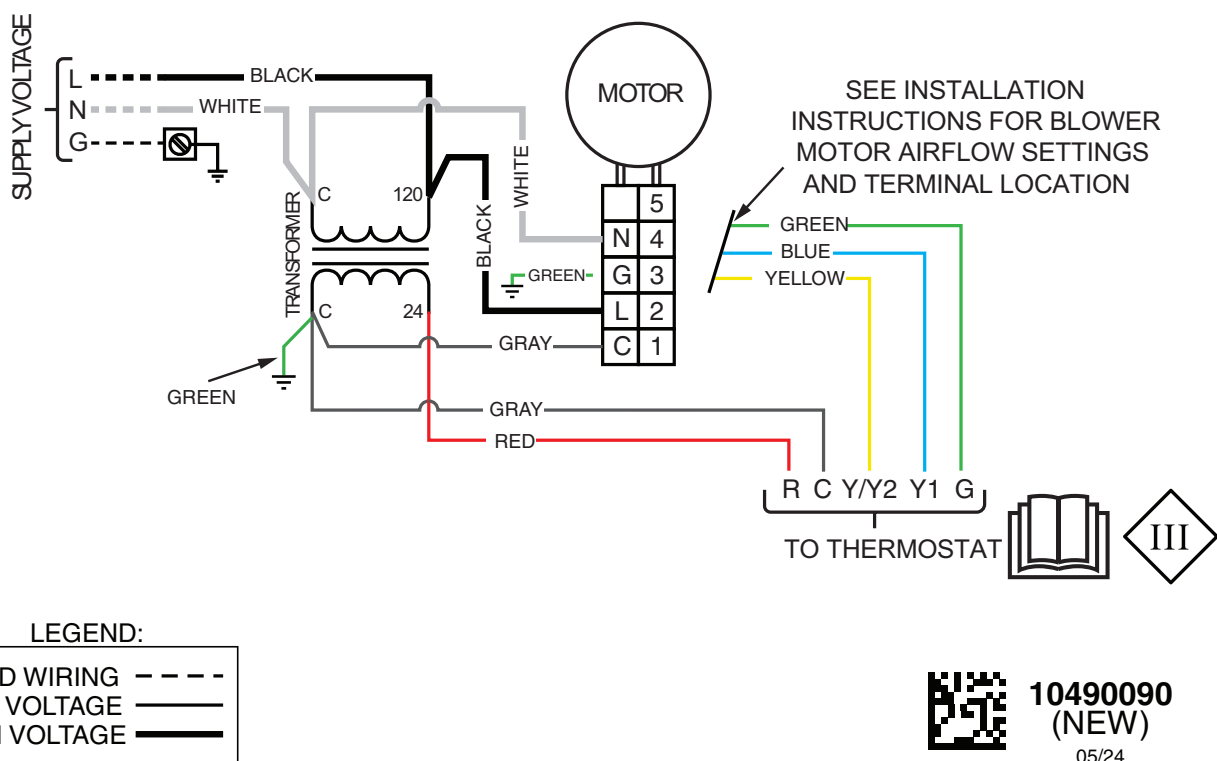


Figure 8. MB7EM (115V) Wiring Diagram

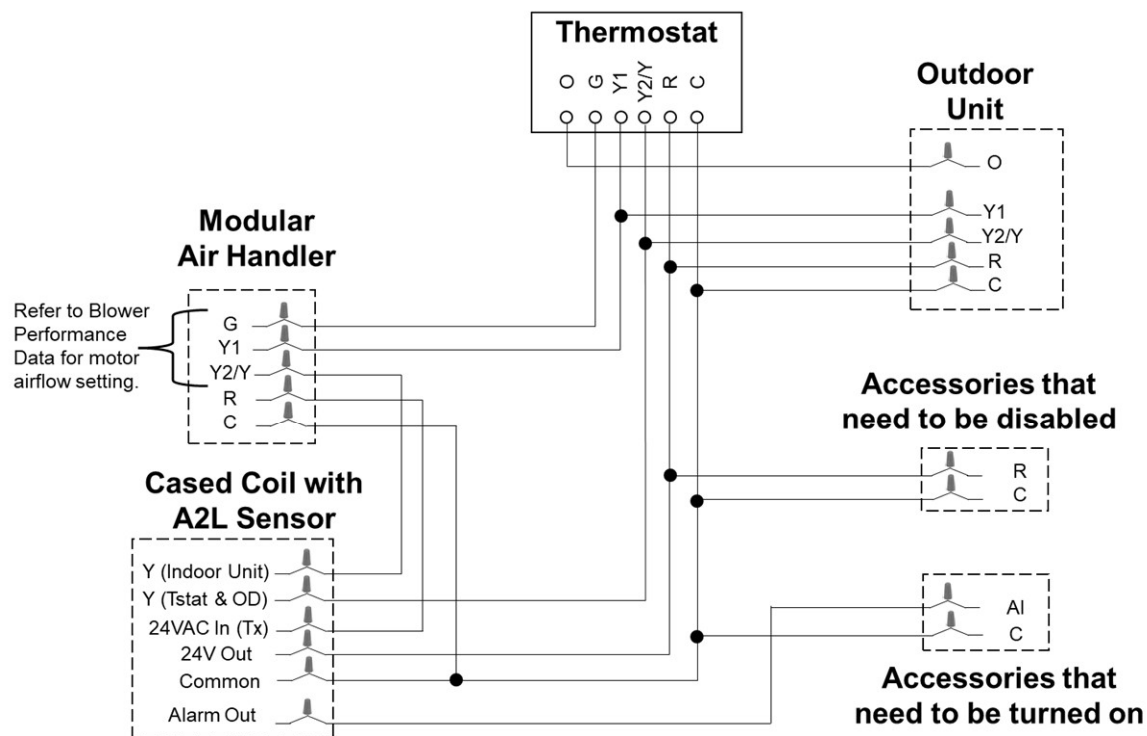


Figure 9. Typical modular air handler and two-stage heat pump for A2L systems.

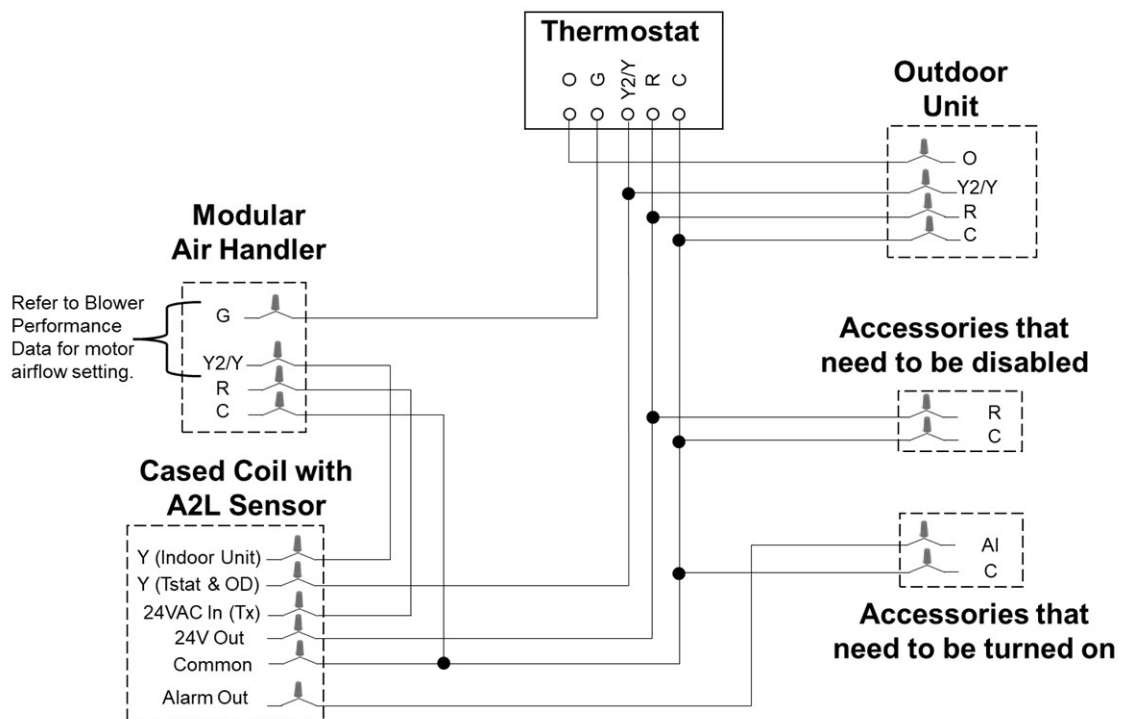


Figure 10. Typical modular air handler and single-stage heat pump for A2L systems.

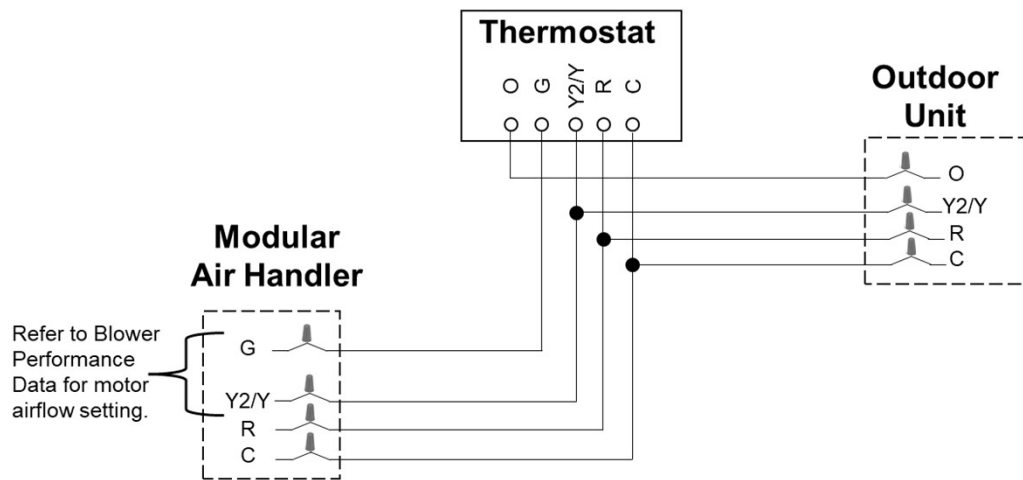


Figure 11. Typical modular air handler and single-stage heat pump (Non-A2L systems).

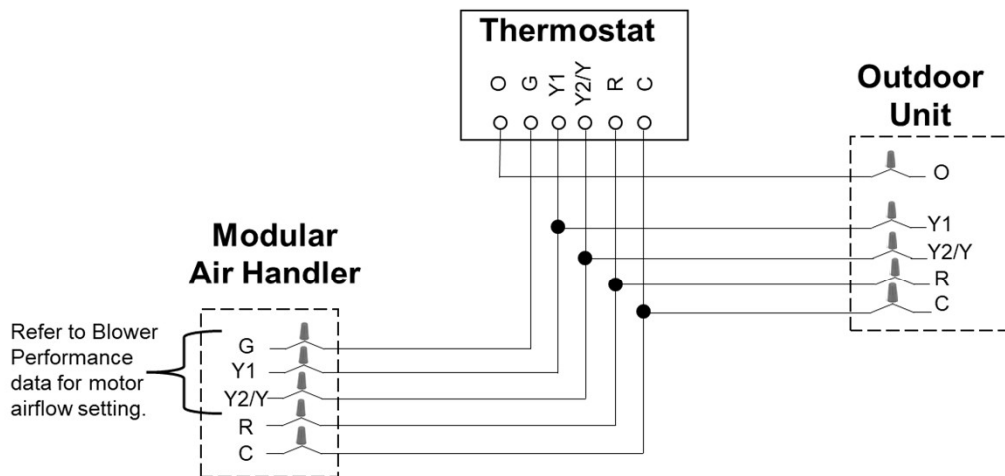


Figure 12. Typical modular air handler and two-stage heat pump (Non-A2L systems).

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INSTALLATION CHECKLIST

INSTALLER NAME:		
CITY:	STATE:	
INSTALLATION ADDRESS:		
CITY:	STATE:	
UNIT MODEL #		
UNIT SERIAL #		
Minimum clearances per page 4 ?	YES	NO
Is the unit properly installed and leveled?	YES	NO
Does condensate drain properly in both drain tubes?	YES	NO
Has the owner's information been reviewed with the home-owner?	YES	NO
Has the literature package been left near the appliance?	YES	NO

ELECTRICAL SYSTEM		
Electrical connections tight?	YES	NO
Line voltage polarity correct?	YES	NO
Supply Voltage: _____ (V)		
Has the thermostat been calibrated?	YES	NO
Is the thermostat level?	YES	NO
Is the heat anticipator setting correct?	YES	NO

ATTENTION INSTALLERS:

It is your responsibility to know this product better than your customer. This includes being able to install the product according to strict safety guidelines and instructing the customer on how to operate and maintain the equipment for the life of the product. Safety should always be the deciding factor when installing this product and using common sense plays an important role as well. Pay attention to all safety warnings and any other special notes highlighted in the manual. Improper installation of the furnace or failure to follow safety warnings could result in serious injury, death, or property damage.

These instructions are primarily intended to assist qualified individuals experienced in the proper installation of this appliance. Some local codes require licensed installation/service personnel for this type of equipment. Please read all instructions carefully before starting the installation. Return these instructions to the customer's package for future reference.

