

# Copeland Valve Conversion Kit

## Installation Instructions

### For MG1E Furnace Series

### Conversion from Honeywell to Copeland Valve

**IMPORTANT:** Read these instructions before beginning the conversion of the appliance.

#### **WARNING:**

**This conversion kit is to be installed by a qualified service technician in accordance with these instructions and all codes having jurisdiction. Failure to follow these instructions could result in serious injury, property damage, or death. The qualified service technician performing this work assumes responsibility for this conversion.**

### Turn Off Fuel Supply to the Furnace

1. Set the room thermostat to "OFF" or its lowest temperature setting.
2. Turn OFF the gas supply to the appliance at the main gas valve, outside the appliance casing.
3. Turn OFF the electrical power to the appliance.
4. Remove the control access panel/louvered door.
5. Move the furnace gas valve to the "OFF" position.

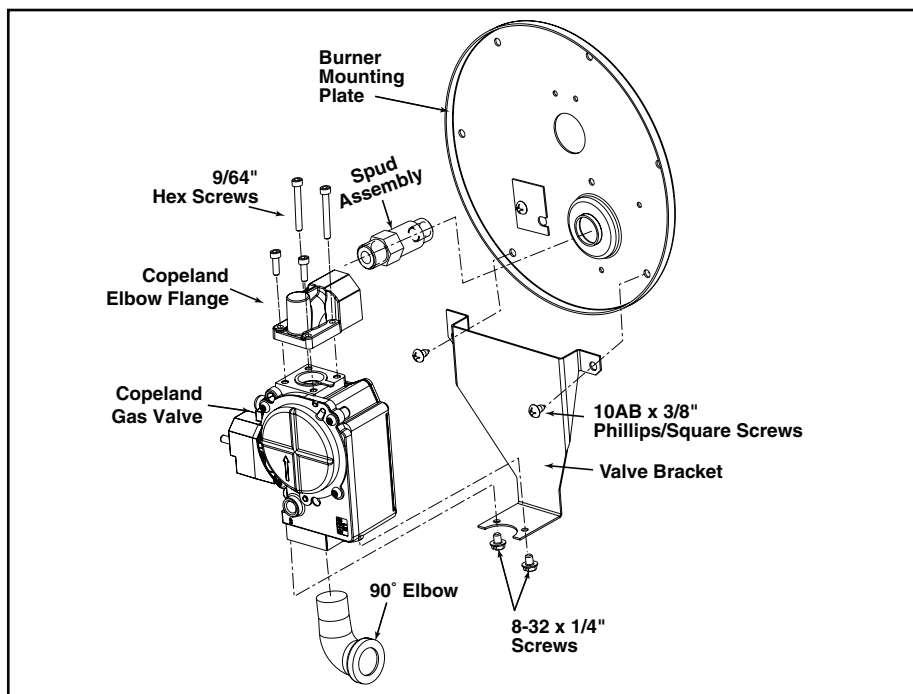
### Converting the Gas Valve

1. Remove the wires from the terminals of the gas valve.
2. Remove supply gas piping from the gas valve.

3. Remove the Honeywell valve bracket by removing the screws from the burner plate and the gas valve.
4. Remove the gas valve from the burner plate.
5. Remove the gas spud assembly and the 90 degree street elbow from the old gas valve.
6. Assemble the Copeland elbow as following procedure:
  - a. Check to ensure that the O-ring is fitted in the groove of the flange. If the O-ring is not attached or is missing, do not install flange.
  - b. With the O-ring facing control, line up the screw holes on the control with holes in the flange. Insert and tighten the hex screws provided with the flange. Tighten the hex screws 25 inch-pounds torque to provide a gas tight seal.
7. Install the gas orifice spud assembly (removed in step 5) to the Copeland elbow flange.
8. Mount the Copeland gas valve bracket on the inlet of the gas valve using the two 8-32 x 1/4 screws, as shown in Figure 1.
9. Install the gas valve assembly using the same burner plate holes with the two screws removed in step 3.
10. Reconnect the ignitor and gas valve wires, and the gas valve supply piping.
11. Turn ON the electric power to the unit.
12. Turn ON the main gas supply to the unit at the manual shut-off valve, which is located outside of the unit.
13. Move the gas valve to the "ON" position.
14. Set the thermostat to its highest temperature setting.

## Completing the Conversion

1. Set the gas manifold pressure at the same pressure as shown on the rating plate on the furnace. Note: For the high altitude unit, refer to the high altitude conversion label on the unit for the manifold pressure.
2. Check all gas valves and connections for leaks with soap and water solution. If the solution bubbles, there is a gas leak which must be corrected before starting the furnace.
3. Run the furnace through a few cycles to assure proper operation using the procedure outlined in the installation instructions originally provided with the unit.
4. Install the control access panel/louvered door.
5. Set the thermostat at the temperature desired.



**Figure 1. Burner Assembly**



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