TECHNICAL SPECIFICATIONS

KG8SA Series

Single Stage Upflow/Horizontal Gas Furnaces

Induced Draft - 80+ AFUE, Ultra-Low NOx Input 55,000 - 100,000 Btuh

The gas furnace may be installed free standing in a utility room, basement, or enclosed in an alcove or closet. The rounded corner jacket provides a pleasing "appliance appearance." Design certified by CSA for application in Canada and the United States.



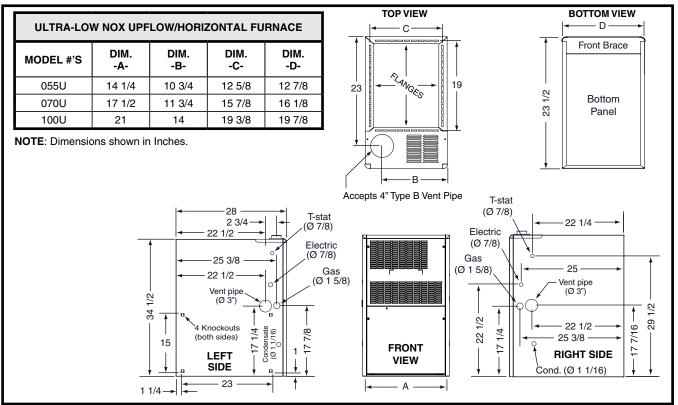
This furnace series is approved and certified by the SCAQMD and the SJVAPC Districts in the state of California.

FEATURES and BENEFITS

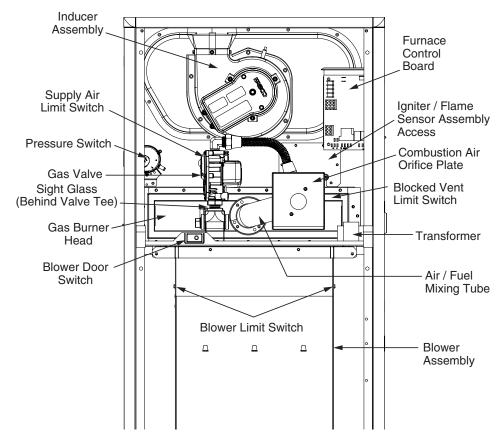
- **Ultra-low emissions:** 65% less NOx than standard furnaces.
- **100% fired and tested:** All units and each component are tested on the manufacturing line.
- Best packaging in the industry: Unique corner post design assures product will arrive to the homeowner dent free.
- Low Boy Height: Easy to apply in low ceiling applications, works well with taller high SEER coils, easier to handle and install.
- **Tubular primary heat exchanger:** Heavy gauge aluminized steel heat exchanger assures a long life.
- **30 second blower delay at start-up:** Assures a warm duct temperature at furnace start-up. Adjustable blower off settings (60, 90, 120 and 180 seconds).
- **30 second post purge:** Increases life of heat exchanger.
- Hot surface igniter: Innovative application of a silicon nitride igniter.
- Color coded wire harness: Designed to fit the components, all with quick-connect fittings for ease of service and replacement.
- **High static blowers:** All models equipped with high static blowers.
- 60 second cooling cycle blower-off delay (TDR): increases cooling performance when matched with a Nortek Global HVAC coil.
- Flexible category I venting system: May be vented with dedicated venting system or common vented with other category one appliances.
- **High efficiency blower kits:** Maximize efficiencies and provide better temperature control, humidity control and air distribution.
- Multi-speed direct drive blower: Energy-efficient, brushless DC (ECM). Designed to give a wide range of cooling capacities. Switches on PCB, provide ultra easy motor speed selection.
- Diagnostic lights for easy troubleshooting without counting flashes: Dedicated light for flame signal strength and 2 lights in combination to indicate all other fault codes with easy to recognize states without counting flashes.
- **Integrated control board:** Incorporates connections for electronic air cleaner and humidifier. Ergonomically located for ease of service.
- **Two piece door design:** Enhances furnace appearance and uses captured screws to prevent loosing door screws.
- Blower Compartment: Insulated for ultra quiet operation.
- Furnace Air Leakage: These furnaces comply with Energy Star cabinet air leakage requirement of less than or equal to 2%. Keep the conditioned air flowing to where it's needed.

_ 2 _____

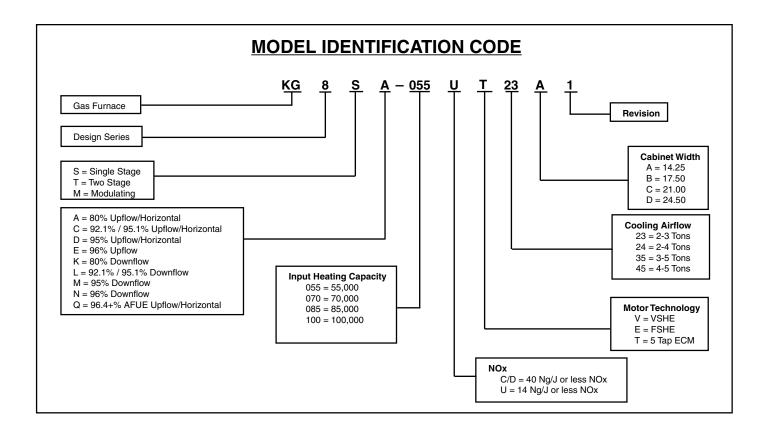
GAS FURNACE DIMENSIONS



GAS FURNACE COMPONENTS



3 —



SPECIFICATIONS

KG8SA MODEL NUMBERS	-055U-T23A1	-100U-T35A1
Input - Btuh (a)	55000	100000
Heating Capacity - BtuH	44000	80000
AFUE	80.0	80.0
Motor H.P Speed - Type	1/2 - 5 - ECM	1 - 5 - ECM
Motor FLA	6	11
Rated Ext. SP - In. W.C.	0.5	0.5
Temperature Rise Range - F	35-65	35-65
Shipping Weights	107	144
NOx	<14ng/J	<14ng/J
SKU	1021589K	1021594K

ACCESSORIES

KG8SA KITS							
Description SKU							
Side return filter kit	541036						

Airflow Data

HEATING AIRFLOW (CFM) & TEMPERATURE RISE (°F)													
MODEL NAME/ HEATING INPUT		MOTOR	EXTERNAL STATIC PRESSURE (IN. W.C.)										
	RETURN AIR VIA:	SPEED	0	.1	0	.2	0	.3	0	.4	0.5		
	/	TAP	CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	
	5 - High *												
	Bottom	4 - Med-High											
		3 - Med-Low **	880	46	845	48	810	50	770	53	735	55	
		2 - Alternate	705	58	650	63	610		570		530		
-055U		1 - Low ***	640	64	600		555		510		470	530	
55,00 BTU/Hr		5 - High *											
		4 - Med-High											
	Side	3 - Med-Low **	875	47	830	49	795	51	750	54	715	57	
		2 - Alternate	685	59	650	63	595		555		515		
		1 - Low ***	640	64	585		540		500		460		

COOLING AIRFLOW (CFM)												
MODEL NAME/ HEATING INPUT		MOTOR	EXTERNAL STATIC PRESSURE (IN. W.C.)									
	RETURN AIR VIA:	SPEED	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8		
		TAP	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM		
		5 - High *	1,180	1,140	1,110	1,080	1,045	1,015	985	955		
	Bottom	4 - Med-High	920	880	850	810	775	740	700	665		
		3 - Med-Low **	880	845	810	770	735	700	665	630		
		2 - Alternate	705	650	610	570	530	480	440	400		
-055U		1 - Low ***	640	600	555	510	470	430	390	340		
55,00 BTU/Hr		5 - High *	1,160	1,125	1,095	1,065	1,040	1,010	975	945		
		4 - Med-High	905	860	827	790	755	717	683	639		
	Side	3 - Med-Low **	875	830	793	752	715	684	642	606		
		2 - Alternate	685	650	595	555	515	471	424	376		
		1 - Low ***	640	585	540	500	460	415				

NOTES:

1. To comply with government mandated efficiency standards, two openings are required for airflows above 1,600 CFM.

2. Data is shown without filter.

3. Temperature rises in the table are approximate. Actual temperature rises may vary.

4. Individual cells shaded in gray indicate a temperature rise outside of the recommended range.

To comply with government mandated efficiency standards, speed settings shaded in gray are not allowed in HEAT mode.
 The "*" denotes the factory COOL setting, "**" denotes the factory HEAT setting, and "***" denotes factory FAN setting. If the Alternate speed is to be used, the speed tap must be adjusted at the blower motor plug.

Airflow Data (Cont.)

	HEATING AIRFLOW (CFM) & TEMPERATURE RISE (°F)												
		MOTOR	EXTERNAL STATIC PRESSURE (IN. W.C.)										
MODEL NAME/ HEATING INPUT	RETURN AIR VIA:	SPEED	0	.1	0.	.2	0.3		0.4		0.5		
	/	ΤΑΡ	CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	CFM	RISE	
		5 - High *											
		4 - Med-High											
	Bottom	3-Med-Low **	880	46	845	48	810	50	770	53	735	55	
		2 - Alternate	705	58	650	63	610		570		530		
		1 - Low ***	640	64	600		555		510		470		
		5 - High *											
		4 - Med-High											
G8SA-100U-T35C1 100,00 BTU/Hr	Side	3 - Med-Low **	875	47	830	49	795	51	750	54	715	57	
100,00 210/11		2 - Alternate	685	59	650	63	595		555		515		
		1 - Low ***	640	64	585		540		500		460		
		5 - High *											
S	Side + Bottom	4 - Med-High											
	or	3-Med-Low **	1,600	46	1,530	48	1,460	51	1,400	53	1,340	55	
	2 Sides	2 - Alternate	1,525	49	1,455	51	1,390	53	1,330	56	1,265	59	
		1 - Low ***	1,370	54	1,300	57	1,230	60	1,150	64	1,090		

COOL	ING	AIRFL	OW ((CFM)	
0001				(

		MOTOR	EXTERNAL STATIC PRESSURE (IN. W.C.)									
MODEL NAME/ HEATING INPUT	RETURN AIR VIA:	SPEED	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8		
		ТАР	CFM	CFM	CFM	CFM	CFM	CFM	CFM	CFM		
		5 - High *	2,310	2,260	2,200	2,150	2,100	2,040	1,990	1,940		
		4 - Med-High	1,870	1,820	1,760	1,720	1,670	1,610	1,560	1,490		
	Bottom	3 - Med-Low **	1,580	1,530	1,480	1,420	1,360	1,290	1,230	1,155		
		2 - Alternate	1,500	1,450	1,400	1,340	1,280	1,210	1,130	1,050		
		1 - Low ***	1,390	1,320	1,260	1,200	1,130	1,060	970	890		
	Sido	5 - High *	2,160	2,100	2,060	2,020	2,050	1,990	1,950	1,880		
		4 - Med-High	1,810	1,750	1,710	1,660	1,620	1,560	1,510	1,440		
G8SA-100U-T35C1 100,00 BTU/Hr		3 - Med-Low **	1,540	1,490	1,440	1,380	1,330	1,270	1,210	1,150		
,		2 - Alternate	1,470	1,420	1,360	1,310	1,260	1,200	1,130	1,070		
		1 - Low ***	1,310	1,250	1,190	1,150	1,080	1,000	950	880		
		5 - High *	2,280	2,220	2,170	2,120	2,090	2,080	2,020	1,950		
	Side + Bottom	4 - Med-High	1,880	1,820	1,770	1,720	1,670	1,610	1,560	1,490		
	or	3 - Med-Low **	1,600	1,530	1,460	1,400	1,340	1,270	1,200	1,120		
	2 sides	2 - Alternate	1,525	1,455	1,390	1,330	1,265	1,190	1,120	1,045		
		1 - Low ***	1,370	1,300	1,230	1,150	1,090	1,000	920	860		

NOTES:

1. To comply with government mandated efficiency standards, two openings are required for airflows above 1,600 CFM.

2. Data is shown without filter.

3. Temperature rises in the table are approximate. Actual temperature rises may vary.

4. Individual cells shaded in gray indicate a temperature rise outside of the recommended range.

5. To comply with government mandated efficiency standards, speed settings shaded in gray are not allowed in HEAT mode.
6. The * denotes the factory COOL setting, ** denotes the factory HEAT setting, and *** denotes factory FAN setting. If the Alternate speed is to be used, the speed tap must be adjusted at the blower motor plug.



GENERAL TERMS OF LIMITED WARRANTY

Nortek Global HVAC, LLC will furnish a replacement for any part of this product which fails in normal use and service within the terms and conditions of the warranty.

For complete details of the Limited Warranty, including applicable terms and conditions, see your local installer or contact the Nortek Global HVAC, LLC warranty department for a copy.

Before purchasing this appliance, read important energy cost and efficiency information available from your retailer. Specifications and illustrations subject to change without notice and without incurring obligations. Printed in U.S.A (09/2019)