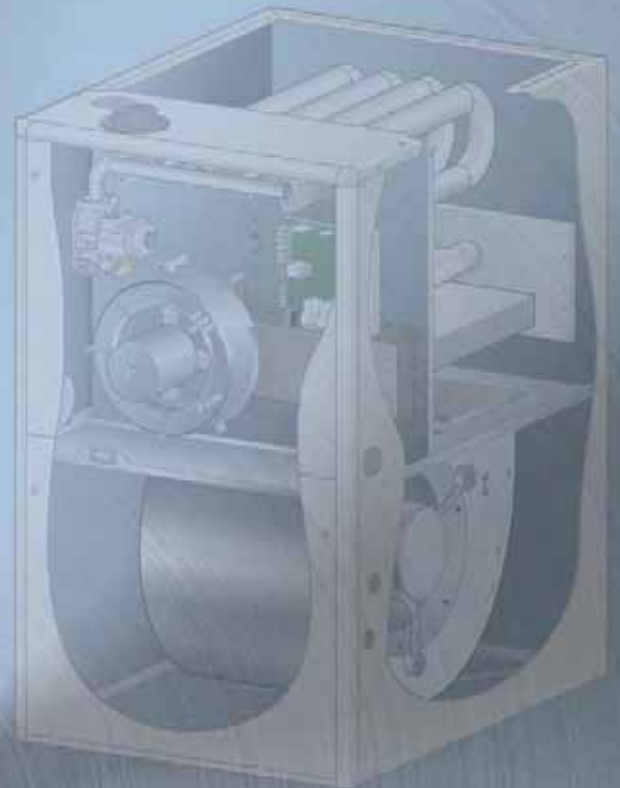




HIGH-EFFICIENCY M4RC & M4RL GAS FURNACES

Built Exclusively for Manufactured Housing

- Proven components.
 - reliable
- Appliance finish.
 - looks great
- Fully insulated cabinets.
 - quiet



Miller is a household name.

Miller is a household name in the manufactured housing industry, with over 92 years of experience. Given our history and dedication to the manufactured housing industry, it is easy to see why most new manufactured homes are built with our heating systems, and when needed, are equipped with our cooling systems too. You can rely on your Miller comfort expert to make your home cozy with digital thermostats and other manufactured home accessories. You can have it all: clean air at the perfect temperature!

Exclusively made for the manufactured home.



Today, the manufactured home is a sophisticated, affordable home that is a smart choice for many buyers. Equally smart is knowing that your manufactured home furnace is just that — a *manufactured home* furnace. Specifically designed for your manufactured home, a Miller furnace offers high efficiency and system dependability.

Comfort you can rely on.

The more you learn how we design and build your heating and cooling system, the more you'll see that no other heating and cooling manufacturer compares to Miller's product quality — quality made possible through **Demand Flow Technology**. While other companies test products at random, we use 100% computer-automated testing on every Miller product to eliminate human error. We are the only heating and cooling manufacturer to be DFT certified.

It's a comfort to know that Miller is made for your manufactured home, and it's a comfort you can feel.

What is AFUE?

Annual Fuel Utilization Efficiency is the term used to rate the efficiency levels of a Gas or Oil furnace. The higher the AFUE rating the more energy efficient your system is and the lower your energy costs will be. It measures the amount of heat actually delivered to your house compared to the amount of fuel that you supply to the furnace. Thus, a furnace that has an 95% AFUE rating converts 95% of the fuel that you supply to heat - the other 5% is lost out of the chimney. Compare this to an older furnace that may only deliver 60% efficiency.

If installed in SCAQMD only: The furnaces in this literature do not meet the SCAQMD Rule 1111 14 ng/J NO_x emission limit (14 ng/J), and thus are subject to a mitigation fee of up to \$450.

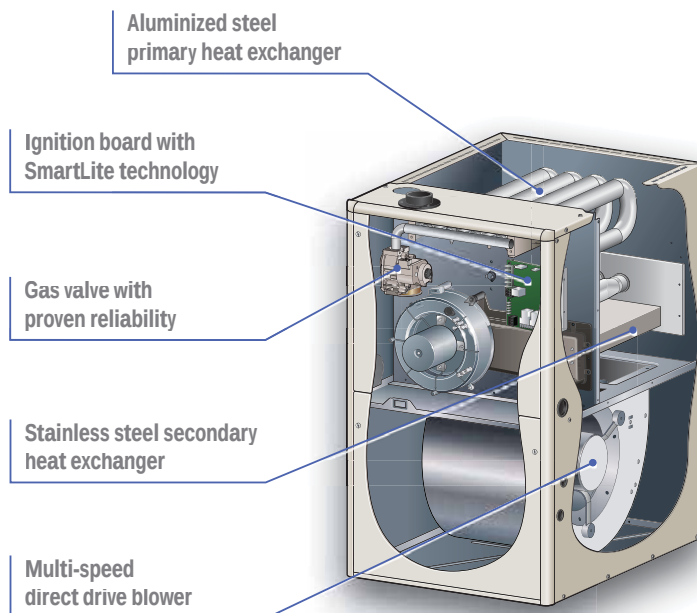
These furnaces are not eligible for the Clean Air Furnace Rebate Program: www.CleanAirFurnaceRebate.com.

92.1% AFUE

Extra High-Efficiency M4 Gas Furnaces

Proven components to ensure high quality, dependability and safety.

- Our dependable, shock-mounted hot surface ignitor has a 20 year history of reliability. It's controlled by proven SmartLite® technology to increase ignitor life by 25%.
- Heavy-gauge aluminized primary steel heat exchanger and stainless steel secondary heat exchanger ensures long life and efficiency.
- Available in both upflow and downflow models, which can be installed in a utility room or enclosed closet.
- The built-in time-delay relay increases cooling performance when matched with a Miller cooling system.
- Fully insulated cabinet provides quiet operation.
- All units and each component are tested on the manufacturing line to ensure quality, performance and safety.



Model M4RC Upflow



*Model M4RL
Downflow*



*Model M4RC
Upflow*

Miller Warranty Information

Miller heating products for manufactured housing carry a one-year warranty on parts.

In addition to the 1-year warranty, Miller M4 gas furnaces offer a 10-year limited warranty on heat exchangers.

Contact your Miller contractor for specific warranty details.



millerac.com



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