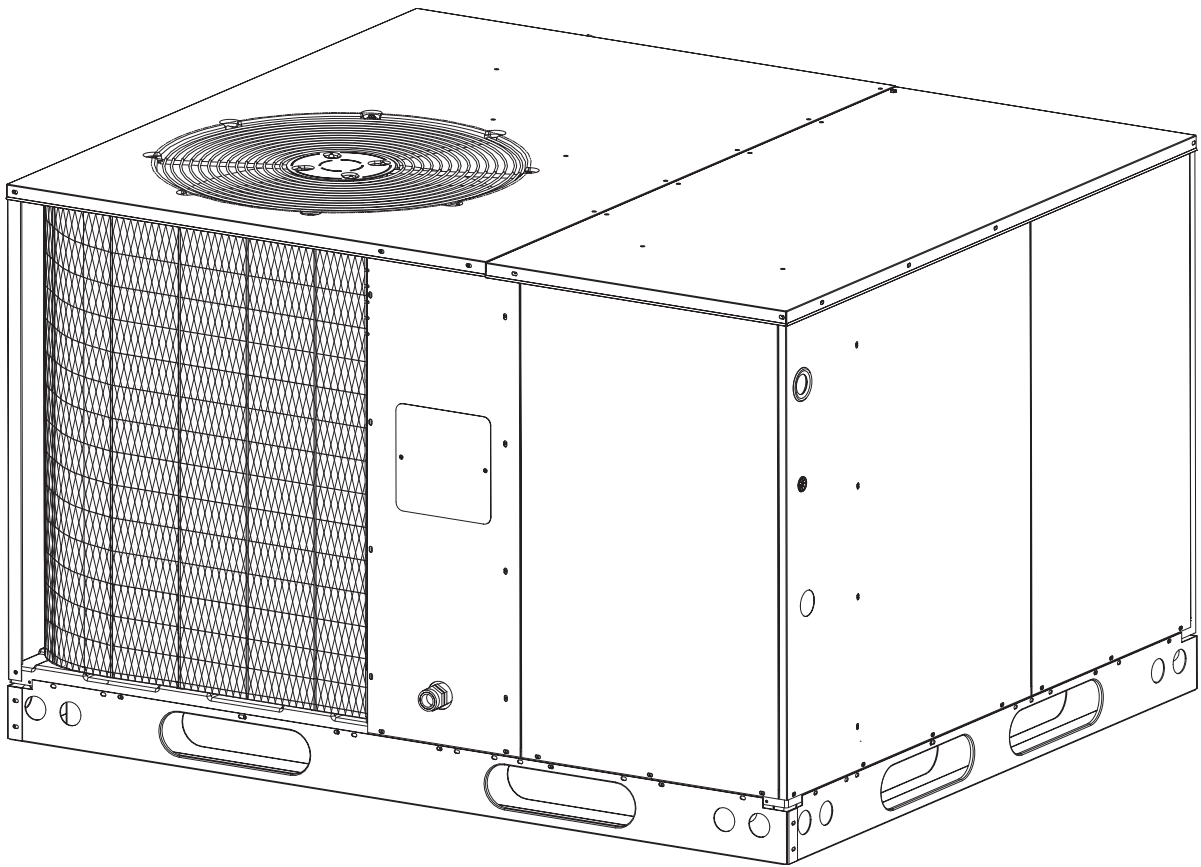


**REPLACEMENT PARTS LIST**

**Single Package Heat Pump  
Q4SD Series  
13 SEER Models**



## Model Q4SD

| REPLACEMENT PARTS LIST |           |                                     | Q4SD<br>024K<br>918517 | Q4SD<br>030K<br>918518 | Q4SD<br>036K<br>918519 | Q4SD<br>042K<br>918520 | Q4SD<br>048K<br>918521 | (*)Q4SD<br>060K<br>918522 |
|------------------------|-----------|-------------------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|---------------------------|
| Item                   | Part #    | Description                         |                        |                        |                        |                        |                        |                           |
| 1                      | D05480R   | Bottom Pan                          | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 2                      | 277551    | Short Base Rail                     | 2                      | 2                      | 2                      | 2                      | 2                      | 2                         |
| 3                      | 277552    | Long Base Rail                      | 2                      | 2                      | 2                      | 2                      | 2                      | 2                         |
| 4                      | D12131R   | Right Top Pan                       | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 5                      | D05660R   | Left Top Pan                        | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 6                      | D05625R   | Corner Panel                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05626R   | Corner Panel                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 7                      | D05555R   | Supply Panel                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05556R   | Supply Panel                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 8                      | D05565R   | Return Panel                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05566R   | Return Panel                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 9                      | 280642    | Front Panel                         | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | 280643    | Front Panel                         |                        |                        |                        | 1                      | 1                      | 1                         |
| 10                     | D05542R   | Blower Panel                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05543R   | Blower Panel                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 11                     | D05542R   | Service Panel                       | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05543R   | Service Panel                       |                        |                        |                        | 1                      | 1                      | 1                         |
| 12                     | D09996    | Corner Brace                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D09997    | Corner Brace                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 13                     | D05502R   | Divider Panel                       | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05503R   | Divider Panel                       |                        |                        |                        | 1                      | 1                      | 1                         |
| 14                     | D05682R   | Close-Off Panel                     | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D05683R   | Close-Off Panel                     |                        |                        |                        | 1                      | 1                      | 1                         |
| 15                     | D07452    | Header Cover (Not Shown)            | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | D07453    | Header Cover (Not Shown)            |                        |                        |                        | 1                      | 1                      | 1                         |
| 16                     | 386452    | Header Cover Panel (Not Shown)      | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | 386453    | Header Cover Panel (Not Shown)      |                        |                        |                        | 1                      | 1                      | 1                         |
| 17                     | 917950    | Compressor                          | 1                      |                        |                        |                        |                        |                           |
|                        | 914654    | Compressor                          |                        | 1                      |                        |                        |                        |                           |
|                        | 918423    | Compressor                          |                        |                        | 1                      |                        |                        |                           |
|                        | 914656    | Compressor                          |                        |                        |                        | 1                      |                        |                           |
|                        | 918788    | Compressor                          |                        |                        |                        |                        | 1                      |                           |
|                        | 918103    | Compressor                          |                        |                        |                        |                        |                        | 1                         |
| 18                     | M0018203R | Blower Motor                        | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | M0018204R | Blower Motor                        |                        |                        |                        | 1                      | 1                      | 1                         |
| 19                     | 667271    | Blower Wheel (Not Shown)            | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 20                     | 621721    | Condenser Motor                     | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | 621740    | Condenser Motor                     |                        |                        |                        | 1                      | 1                      | 1                         |
| 21                     | 667278    | Fan Blade                           | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | 667282    | Fan Blade                           |                        |                        |                        | 1                      | 1                      | 1                         |
| 22                     | 620887    | Dual Capacitor                      | 1                      |                        |                        |                        |                        |                           |
|                        | 620888    | Dual Capacitor                      |                        | 1                      |                        |                        |                        |                           |
|                        | 621697    | Dual Capacitor                      |                        |                        | 1                      |                        |                        |                           |
|                        | 621699    | Dual Capacitor                      |                        |                        |                        | 1                      |                        |                           |
|                        | 621842    | Dual Capacitor                      |                        |                        |                        |                        | 1                      |                           |
|                        | 621717    | Dual Capacitor                      |                        |                        |                        |                        |                        | 1                         |
| 23                     | 621661    | Contactora                          | 1                      | 1                      | 1                      |                        |                        |                           |
|                        | 621662    | Contactora                          |                        |                        |                        | 1                      | 1                      | 1                         |
| 24                     | 621709    | Transformer                         | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 25                     | D07483R   | Blower Housing                      | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 26                     | 634654    | VS Blower Wire Harness (Not Shown)  | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 27                     | 624627    | VS Blower Control Board (Not Shown) | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |
| 28                     | 917178    | Repl Defrost Board                  | 1                      | 1                      | 1                      | 1                      | 1                      | 1                         |

## Model Q4SD (Continued)

| REPLACEMENT PARTS LIST |         |                                     | Q4SD<br>024K | Q4SD<br>030K | Q4SD<br>036K | Q4SD<br>042K | Q4SD<br>048K | (*)Q4SD<br>060K |
|------------------------|---------|-------------------------------------|--------------|--------------|--------------|--------------|--------------|-----------------|
| Item                   | Part #  | Description                         | 918517       | 918518       | 918519       | 918520       | 918521       | 918522          |
| 29                     | 669175  | Fan Grille                          | 1            | 1            | 1            | 1            | 1            | 1               |
| 30                     | D09373R | Coil Guard                          | 1            | 1            | 1            |              |              |                 |
|                        | D09374R | Coil Guard                          |              |              |              | 1            | 1            | 1               |
| 31                     | D06262R | Formed Condenser Coil               | 1            | 1            | 1            |              |              |                 |
|                        | D06265R | Formed Condenser Coil               |              |              |              | 1            | 1            |                 |
|                        | D06266R | Formed Condenser Coil               |              |              |              |              |              | 1               |
| 32                     | 283091R | Evap Coil                           | 1            | 1            | 1            |              |              |                 |
|                        | D06255R | Evap Coil                           |              |              |              | 1            | 1            |                 |
|                        | D06256R | Evap Coil                           |              |              |              |              |              | 1               |
| 33                     | 669446  | Thermal Expansion Valve (Not Shown) | 1            | 1            | 1            |              |              |                 |
|                        | 669447  | Thermal Expansion Valve (Not Shown) |              |              |              | 1            |              |                 |
|                        | 669448  | Thermal Expansion Valve (Not Shown) |              |              |              |              | 1            | 1               |
| 34                     | 664053  | Outdoor Restrictor (Not Shown)      | 1            |              |              |              |              |                 |
|                        | 664055  | Outdoor Restrictor (Not Shown)      |              | 1            |              |              |              |                 |
|                        | 664059  | Outdoor Restrictor (Not Shown)      |              |              | 1            |              |              |                 |
|                        | 664063  | Outdoor Restrictor (Not Shown)      |              |              |              | 1            |              |                 |
|                        | 664067  | Outdoor Restrictor (Not Shown)      |              |              |              |              | 1            |                 |
|                        | 664083  | Outdoor Restrictor (Not Shown)      |              |              |              |              |              | 1               |
| 35                     | 279722R | Drain Channel                       | 1            | 1            | 1            | 1            | 1            | 1               |
| 36                     | 663717  | Drain Tube                          | 1            | 1            | 1            | 1            | 1            | 1               |
| 37                     | 669190  | Drain Pan                           | 1            | 1            | 1            | 1            | 1            | 1               |
| 38                     | D05530R | Duct Cap Assy                       | 2            | 2            | 2            | 2            | 2            | 2               |
| 39                     | 600284  | Compressor Bolt                     | 4            | 4            | 4            | 4            | 4            | 4               |
| 40                     | 668530  | Compressor Grommet                  | 4            | 4            | 4            | 4            | 4            | 4               |
| 41                     | 663579  | Indoor Distributor (Not Shown)      | 1            | 1            | 1            |              |              |                 |
|                        | 663584  | Indoor Distributor (Not Shown)      |              |              |              | 1            | 1            |                 |
|                        | 663587  | Indoor Distributor (Not Shown)      |              |              |              |              |              | 1               |
| 42                     | 663581  | Outdoor Distributor (Not Shown)     | 1            | 1            | 1            |              |              |                 |
|                        | 663582  | Outdoor Distributor (Not Shown)     |              |              |              | 1            | 1            |                 |
|                        | 663584  | Outdoor Distributor (Not Shown)     |              |              |              |              |              | 1               |
| 43                     | 263394  | Coil Support                        | 1            | 1            | 1            |              |              |                 |
|                        | 263395  | Coil Support                        |              |              |              | 1            | 1            | 1               |
| 44                     | D05440  | Drain Pan Stand                     | 1            | 1            | 1            | 1            | 1            | 1               |
| 45                     | 258952  | Wire Conduit (Not Shown)            | 1            | 1            | 1            | 1            | 1            | 1               |
| 46                     | 632235  | Dual Ground Lug                     | 1            | 1            | 1            | 1            | 1            | 1               |
| 47                     | D05432  | Control Panel                       | 1            | 1            | 1            |              |              |                 |
|                        | D05433  | Control Panel                       |              |              |              | 1            | 1            | 1               |
| 48                     | 689514  | Wire Grommet                        | 1            | 1            | 1            | 1            | 1            | 1               |
| 49                     | D05120  | Low Voltage Divider                 | 1            | 1            | 1            | 1            | 1            | 1               |
| 50                     | D05462  | Blower Transition Panel             | 1            | 1            | 1            | 1            | 1            | 1               |
| 51                     | D05420  | Electric Heat Panel                 | 1            | 1            | 1            | 1            | 1            | 1               |
| 52                     | D05450  | Blower Transition Side Panel        | 1            | 1            | 1            | 1            | 1            | 1               |
| 53                     | 263860  | Electric Heat Bracket               | 1            | 1            | 1            | 1            | 1            | 1               |
| 54                     | 226420  | Close-Off Plate                     | 2            | 2            | 2            | 2            | 2            | 2               |
| 55                     | 668853  | Accumulator                         | 1            | 1            | 1            |              |              |                 |
|                        | 668854  | Accumulator                         |              |              |              | 1            | 1            | 1               |
| 56                     | 668767  | Reversing Valve                     | 1            | 1            | 1            |              |              |                 |
|                        | 668769  | Reversing Valve                     |              |              |              | 1            | 1            | 1               |
| 57                     | 669343  | Reversing Valve Coil                | 1            | 1            | 1            | 1            | 1            | 1               |
| 58                     | 626488  | Defrost Sensor (Not Shown)          | 1            | 1            | 1            | 1            | 1            | 1               |
| 60                     | 280651  | Service Access Cover                | 1            | 1            | 1            | 1            | 1            | 1               |

# Model Q4SD

