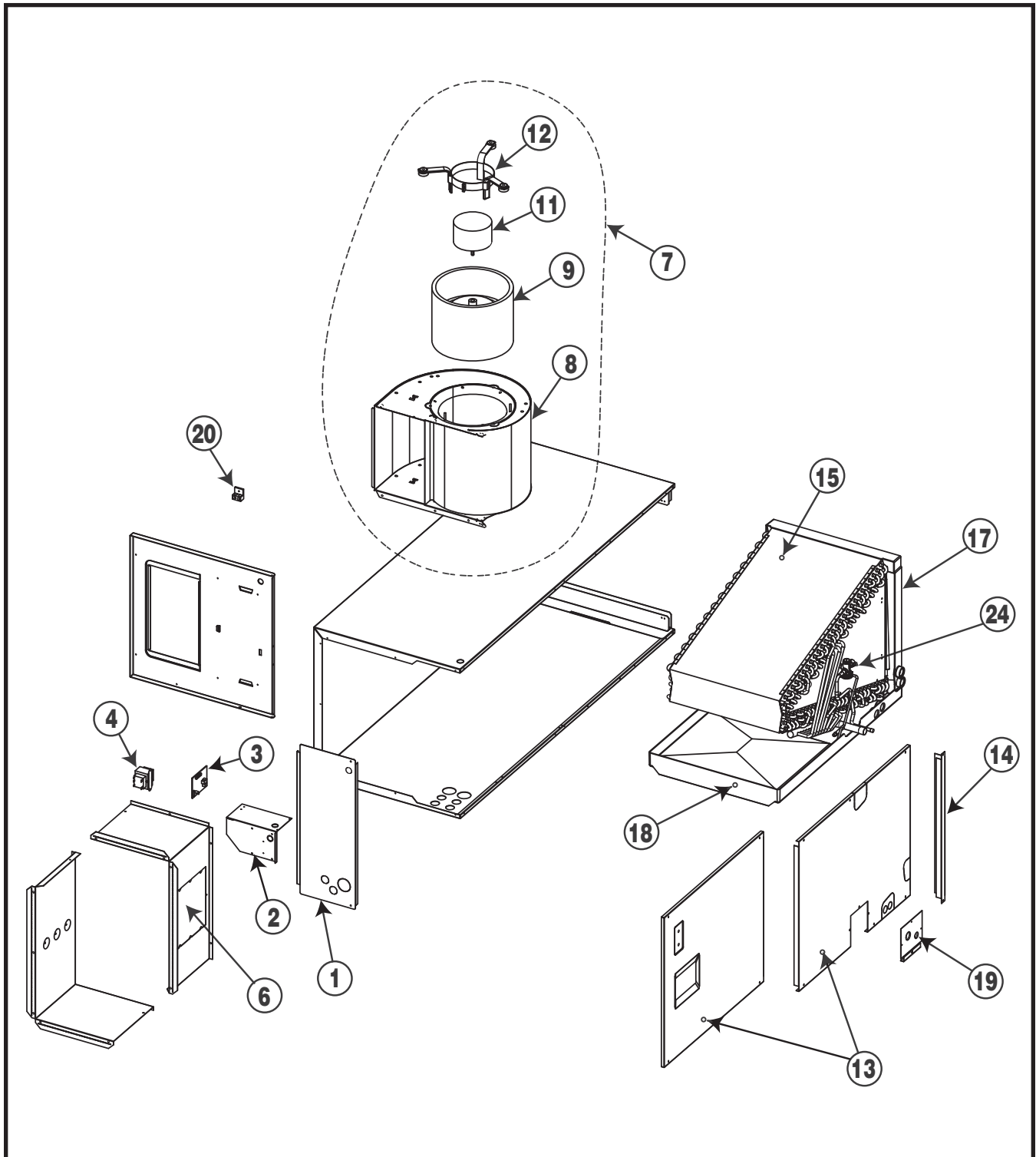


REPLACEMENT PARTS LIST

Indoor Air Handler B4 & GB4 Series



| B4VM Variable Speed Air Handlers | | | | | B4VM-B (X Series) Variable Speed Air Handlers (Units manufactured before January 2006) | | | |
|---|------------------------------------|---------------|---------------|---------------|---|----------------|----------------|----------------|
| ITEM | DESCRIPTION | 036K-C | 048K-C | 060K-C | X24K-BB | X36K-CB | X48K-CB | X60K-CB |
| 1 | Top Cap Assy | 389394 | 389394 | 389394 | 389393 | 389394 | 389394 | 389394 |
| 2 | Electrical Panel | 278861 | 278861 | 278861 | M0010011R | M0010011R | M0010011R | M0010011R |
| 3 | Control Board | 903915A | 903915A | 903915A | 903915A | 903915A | 903915A | 903915A |
| 4 | Transformer | 622335 | 622335 | 622335 | 622335 | 622335 | 622335 | 622335 |
| 6 | Plate, Element Close-Off | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 |
| 7 | Blower Assy | 903766 | 903766 | 903766 | 903775 | 903766 | 903766 | 903766 |
| 8 | Blower Housing | D07484R | D07484R | D07484R | 497227 | D07484R | D07484R | D07484R |
| 9 | Blower Wheel | 667277 | 667277 | 667277 | 667258 | 667277 | 667277 | 667277 |
| 11 | Blower Motor | 622028 | 622028 | 622028 | 622027 | 622028 | 622028 | 622028 |
| 12 | Kit, Motor Mount | 903489 | 903489 | 903489 | 903489 | 903489 | 903489 | 903489 |
| 13 | Door Assy | 903913 | 903913 | 903913 | 903724 | 903913 | 903913 | 903913 |
| 14 | Cover, Filter | D08766 | D08766 | D08766 | D08765 | D08766 | D08766 | D08766 |
| 15 | Replacement Coil | 917180D | 921302 | 921302 | 921299 | 917180D | 921302 | 921302 |
| 17 | Drain Pan, Vertical | 669921 | 669921 | 669921 | 669920 | 669921 | 669921 | 669921 |
| 18 | Horizontal Drain Pan Only | 669857 | 669857 | 669857 | 669855 | 669857 | 669857 | 669857 |
| 19 | Plate, Tube Close-Off | 273451 | 273451 | 273451 | 273451 | 273451 | 273451 | 273451 |
| 20 | Ground Lug | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 |
| 24 | TXV Valve (Not Shown) | 904563 | 904564 | 904565 | 904562 | 904563 | 904564 | 904565 |
| | Variable Speed Board (Not Shown) | 624627 | 624627 | 624627 | 624627 | 624627 | 624627 | 624627 |
| | Fuse, 5 AMP (Not Shown) | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 |
| | Blower Motor (Eff. Feb 2006) | M0021802R | M0021802R | M0021802R | M0021801R | M0021802R | M0021802R | M0021802R |
| | Gasket, Close-Off (Not Shown) | 689603 | 689603 | 689603 | 689603 | 689603 | 689603 | 689603 |
| | Coil Support Rod (Not Shown) | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 |
| | Harness, Motor Control (Not Shown) | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 |
| | Harness, Motor,3 wire (Not Shown) | 266781 | 266781 | 266781 | 266781 | 266781 | 266781 | 266781 |
| | Harness, Low Voltage (Not Shown) | 634649 | 634649 | 634649 | 634649 | 634649 | 634649 | 634649 |
| | Blower Relay (Not Shown) | 621931 | 621931 | 621931 | 621931 | 621931 | 621931 | 621931 |
| | Cord Set 9 Pin (Not Shown) | 254710 | 254710 | 254710 | 254710 | 254710 | 254710 | 254710 |
| | Set of Wires (Not Shown) | 275723 | 275723 | 275723 | 275723 | 275723 | 275723 | 275723 |
| | Drain Plug (Not Shown) | 663351 | 663351 | 663351 | 663351 | 663663 | 663663 | 663663 |

Please specify Model No., Serial No, and the correct part number(s) when ordering parts from the nearest authorized dealer or service center.

B4VM (X Series) Variable Speed Air Handlers (Effective January 2006)

| ITEM | DESCRIPTION | X24K-A | X24K-B | X30K-A | X30K-B | X36K-B | X48K-B | X48K-C | X60K-C |
|------|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 1 | Top Cap Assy | 281951R | 281963R | 281951R | 281963R | 281963R | 291963R | 281964R | 281964R |
| 2 | Electrical Panel | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R |
| 3 | Control Board | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 |
| 4 | Transformer | 622336 | 622335 | 622336 | 622336 | 622335 | 622336 | 622335 | 622335 |
| | Transformer (with Comfort Alert Module) | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 |
| 6 | Plate, Element Close-Off | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 |
| 7 | Blower Assy | 904539 | 904540 | 904539 | 904540 | 904540 | 904540 | 904541 | 904541 |
| 8 | Blower Housing | D07481R | 497227 | D07481R | 497227 | 497227 | 497227 | D07484R | D07484R |
| 9 | Blower Wheel | 667251 | 667258 | 667251 | 667258 | 667258 | 667258 | 667280 | 667280 |
| 11 | Blower Motor | M0021804R | M0021805R | M0021804R | M0021805R | M0021805R | M0021805R | M0021806R | M0021806R |
| 12 | Kit, Motor Mount | 921391 | 903489 | 921391 | 903489 | 903489 | 903489 | 903489 | 903489 |
| 13 | Door Assy | 904553 | 904554 | 904553 | 904554 | 904555 | 904555 | 904556 | 904556 |
| | Door Assy (Eff. July 2008) | 904553 | 904555 | 904555 | 904555 | 904555 | 904555 | 904556 | 904556 |
| 14 | Cover, Filter | 299944R | 299945R | 299944R | 299945R | 299945R | 299945R | 299946R | 299946R |
| 15 | Replacement Coil | 921298 | 921299 | 921298 | 921299 | 921300 | 921300 | 921302 | 921302 |
| | Replacement Coil (Eff. July 2008) | 921298 | 920362D | 921298 | 921299 | 921300 | 921300 | 921302 | 921302 |
| | TXV Kit (For Replacement coil) | 920668A | 920668A | 920669A | 920669A | 920670A | 920672A | 920672A | 920673A |
| | Liquid Tube Kit (For Replacement coil) | 921287 | 921288 | 921287 | 921288 | 921289 | 921289 | 921291 | 921291 |
| 17 | Drain Pan, Vertical | 669919 | 669920 | 669919 | 669920 | 669920 | 669920 | 669921 | 669921 |
| | Horizontal Drain Pan Only | 669855 | 669855 | 669855 | 669855 | 669856 | 669856 | 669857 | 669857 |
| 18 | Horizontal Drain Pan Only (Eff. July 2008) | 669855 | 669856 | 669855 | 669855 | 669856 | 669856 | 669857 | 669857 |
| | Plate, Tube Close-Off | 295471R | 295471R | 295471R | 295471R | 295471R | 295471R | 295471R | 295471R |
| 20 | Ground Lug | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 |
| 21 | TXV Valve | 669564 | 904562 | 669565 | 669565 | 904563 | 669568 | 904564 | 904565 |
| | TXV Valve (Eff. July 2008) | 669564 | 669564 | 669565 | 669565 | 669566 | 669568 | 669568 | 669578 |
| | Variable Speed Board (Not Shown) | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 |
| | Fuse, 5 AMP (Not Shown) | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 |
| | Coil Support Rod (Not Shown) | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 |
| | Harness, Motor (Not Shown) | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 |
| | Harness, Motor 3 wire (Not Shown) | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 |
| | Harness, Low Voltage (Not Shown) | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 |
| | Drain Plug (Not Shown) | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 |
| | Set of Wires (Not Shown) | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R |

Please specify Model No., Serial No, and the correct part number(s) when ordering parts from the nearest authorized dealer or service center.

GB4VM (X Series) Variable Speed Air Handlers

| ITEM | DESCRIPTION | X24K-A | X24K-B | X30K-A | X30K-B | X36K-B | X48K-B | X48K-C | X60K-C |
|------|---|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 1 | Top Cap Assy | 281952R | 281961R | 281952R | 281961R | 281961R | 291961R | 281962R | 281962R |
| 2 | Electrical Panel | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R | M0023203R |
| 3 | Control Board | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 | 904531 |
| 4 | Transformer | 622336 | 622335 | 622336 | 622336 | 622335 | 622336 | 622335 | 622335 |
| | Transformer (with Comfort Alert Module) | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 | 622336 |
| 6 | Plate, Element Close-Off | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 | 226420 |
| 7 | Blower Assy | 904539 | 904540 | 904539 | 904540 | 904540 | 904540 | 904541 | 904541 |
| 8 | Blower Housing | D07481R | 497227 | D07481R | 497227 | 497227 | 497227 | D07484R | D07484R |
| 9 | Blower Wheel | 667251 | 667258 | 667251 | 667258 | 667258 | 667258 | 667280 | 667280 |
| 11 | Blower Motor | M0021804R | M0021805R | M0021804R | M0021805R | M0021805R | M0021805R | M0021806R | M0021806R |
| 12 | Kit, Motor Mount | 921391 | 903489 | 921391 | 903489 | 903489 | 903489 | 903489 | 903489 |
| 13 | Door Assy | 904553 | 904554 | 904553 | 904554 | 904555 | 904555 | 904556 | 904556 |
| | Door Assy (Eff. Nov 2008) | 904553 | 904555 | 904553 | 904554 | 904555 | 904555 | 904556 | 904556 |
| 14 | Cover, Filter | 299944R | 299945R | 299944R | 299945R | 299945R | 299945R | 299946R | 299946R |
| | Replacement Coil | 921298 | 921299 | 921298 | 921299 | 921300 | 921300 | 921302 | 921302 |
| 15 | Replacement Coil (Eff. Nov 2008) | 921298 | 920362D | 921298 | 921299 | 921300 | 921300 | 921302 | 921302 |
| | TXV Kit (For Replacement coil) | 920668A | 920668A | 920669A | 920669A | 920670A | 920672A | 920672A | 920673A |
| | Liquid Tube Kit (For Replacement coil) | 921287 | 921288 | 921287 | 921288 | 921289 | 921289 | 921291 | 921291 |
| 17 | Drain Pan, Vertical | 669919 | 669920 | 669919 | 669920 | 669920 | 669920 | 669921 | 669921 |
| 18 | Horizontal Drain Pan Only | 669855 | 669855 | 669855 | 669855 | 669856 | 669856 | 669857 | 669857 |
| | Horizontal Drain Pan Only (Eff. Nov 2008) | 669855 | 669856 | 669855 | 669855 | 669856 | 669856 | 669857 | 669857 |
| 19 | Plate, Tube Close-Off | 295471R | 281971R | 295471R | 295471R | 281971R | 295471R | 281971R | 281971R |
| 20 | Ground Lug | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 | 632235 |
| 24 | TXV Valve | 669564 | 904562 | 669565 | 669565 | 904563 | 669568 | 904564 | 904565 |
| | TXV Valve (Eff. Nov 2008) | 669564 | 669564 | 669565 | 669565 | 669566 | 669568 | 669568 | 669578 |
| | Variable Speed Board (Not Shown) | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 | 624668 |
| | Fuse, 5 AMP (Not Shown) | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 | 632269 |
| | Coil Support Rod (Not Shown) | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 | 669100 |
| | Harness, Motor (Not Shown) | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 | 634632 |
| | Harness, Motor 3 wire (Not Shown) | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 | 266782 |
| | Harness, Low Voltage (Not Shown) | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 | 634663 |
| | Drain Plug (Not Shown) | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 | 663351 |
| | Set of Wires (Not Shown) | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R | 286802R |

Please specify Model No., Serial No, and the correct part number(s) when ordering parts from the nearest authorized dealer or service center.



Specifications & illustrations subject to change without notice or incurring obligations. O' Fallon, MO | Printed in U.S.A. (11/10)



708725G (Replaces 708725F)