# **INSTALLATION INSTRUCTIONS**

### Replacement Valve Kit (No. 664509R)

### IMPORTANT SAFETY INFORMATION

These instructions are primarily intended to assist qualified individuals experienced in the proper servicing of heating and air conditioning appliances. Some local codes require licensed installation/service personnel for this type equipment. Use of this kit must be in accordance with these instructions and with all applicable national and local codes and standards.

INSTALLER: Please read these instructions thoroughly before installing this equipment. Pay attention to safety warnings and any other special notes highlighted in these instructions.

# **MARNING:**

The information shown in these instructions must be followed during the installation of this kit. Unqualified individuals should not attempt to interpret these instructions or install this equipment. If you do not posses mechanical skills or tools, call your local dealer for assistance.

Installing and servicing HVAC equipment can be hazardous due to gas, electrical, or refrigerant components. Observe all precautions in the literature, and on tags and labels attached to the unit. Follow all safety codes.

Failure to follow safety recommendations could result in possible damage to the equipment, serious personal injury or death.

### ABOUT THE VALVE KIT

The liquid valve replacement kit (P/N 664509R) can be used to replace a variety of different liquid valves as shown in Figure 1. This valve has a swivel nut connection outside the unit where an outdoor restrictor can be placed. However, this feature should ONLY be used when the valve with the swivel nut connection is replacing the same valve with the swivel nut connection. Units equipped with the other valve type have the piston installed inside the condensing unit. See Table 1 for additional information.

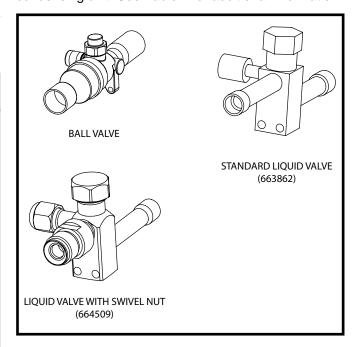


Figure 1. Replacement Valves

VALVE BEING REPLACED	COMMENTS
Liquid valve with swivel nut	Remove the orifice from the valve being replaced and place it inside of the new valve.
Standard liquid valve	Do NOT place a restrictor in the new liquid valve.
Ball valve	Do NOT place a restrictor in the new liquid valve.

**Table 1. Valve Replacement Comments** 



