

REPLACEMENT PARTS LIST

SINGLE PACKAGE HEAT PUMP

Q7RE SERIES

208 / 230 V, SINGLE PHASE, 14 SEER MODELS



IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

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ITEM NO.	DESCRIPTION	Q7RE-024K	Q7RE-030K	Q7RE-036K	Q7RE-042K	Q7RE-048K	Q7RE-060K
		922005	922006	922007	922008	922009	922010
1	CAP, TOP FAN GRILLE	275291R	275291R	275291R	275291R	275291R	275291R
2	FAN GRILL, BLACK	669404R	669404R	669404R	669404R	669335R	669335R
3	CONDENSOR MOTOR	622164	622164	622164	621990R	622757R	622022
4	FAN BLADE	667355R	667355R	667355R	667356R	667383R	667319R
5	TOP PAN, RIGHT	D07090R	D07090R	D07090R	D07090R	D07091R	D07091R
6	TOP PAN,LEFT	D03570R	D03570R	D03570R	D03570R	D03570R	D03570R
7	DRAIN CHANNEL	D03290R	D03290R	D03290R	D03290R	D03290R	D03290R
8	DIVIDER PANEL ASSEMBLY	D03443R	D03443R	D03443R	D03443R	D03445R	D03445R
9	EVAP COIL	664934R	664934R	664934R	664685R	664704R	664903R
10	DRAIN TUBE ASSY	663713R	663713R	663713R	663713R	663713R	663713R
11	COVER, COMPRESSOR	D02893R	D02893R	D02893R	D02893R	D02895R	D02895R
12	CONTROL PANEL	271793R	271793R	271793R	271793R	271795R	271795R
13	BLOWER DIVIDER ASSY	D03483R	D03483R	D03483R	D03483R	D03485R	D03485R
14	BLOWER HOUSING	297212R	297212R	297212R	297212R	297212R	297217R
15	FOOT, BLOWER	262970R	262970R	262970R	262970R	262970R	262970R
16	BLOWER MOTOR,DM2XF	M0081904R	M0081904R	M0104402R	M0081902R	M0081903R	M0056127R
17	BLOWER WHEEL	667037R	667037R	667037R	667037R	667037R	667258R
18	REAR PANEL ASSY.	D03465R	D03465R	D03465R	D03465R	D03469R	D03469R
19	BLOWER PANEL ASSY	D03523R	D03523R	D03523R	D03523R	D03525R	D03525R
20	CONTROL BOX COVER	D02873R	D02873R	D02873R	D02873R	D02875R	D02875R
21	CORNER PANEL	D04363R	D04363R	D04363R	D04363R	D04365R	D04365R
22	FILTER DRIER, BIFLOW	669762R	669762R	669762R	669762R	669762R	669762R
23	COMPRESSOR	622706R	622707R	921427R	921463R	918872R	622747R
24	DRAIN PAN	669187R	669187R	669187R	669187R	669187R	669187R
25	FLOW CONTROL ASSY, INDOOR	664518R	664595R	664597R	664772R	664600R	664786R
26	FLOW CONTROL ASSY, OUTDOOR (Not Shown)	664916R	664917R	664918R	664753R	664516R	664765R
27	HIGH PRESSURE SWITCH	632473R	632473R	632473R	632473R	632473R	632473R
28	HOT GAS BYPASS VALVE	669964R	669964R	669964R	669965R	669965R	669965R
29	HOT GAS BYPASS VALVE COIL	670027R	670027R	670027R	670027R	670027R	670027R
30	REVERSING VALVE COIL	669471R	669471R	669471R	669935R	669935R	669935R
31	REVERSING VALVE	669465R	669465R	669465R	669936R	669936R	669936R
32	COIL CLOSE OFF, BOTTOM (Not Shown)	2C1411R	2C1411R	2C1411R	2C1411R	2C1411R	2C8791R
	COIL CLOSE OFF, TOP (Not Shown)	2C1421R	2C1421R	2C1421R	2C1421R	2C1421R	2C8771R
	COIL CLOSE OFF, BACK (Not Shown)	2C1431R	2C1431R	2C1431R	2C1431R	2C1433R	2C8781R
	COIL CLOSE OFF, FRONT (Not Shown)	2C7782R	2C7782R	2C7782R	2C7782R	2C7784R	1006864R
	COIL CLOSE OFF, FRONT TOP (Not Shown)	2C7851R	2C7851R	2C7851R	2C7851R	2C7851R	1006865R
33	CONDENSER COIL, FORMED	664865R	664865R	664865R	664865R	664924R	664904R
34	CONDENSER GRILL, FORMED	2A8154R	2A8154R	2A8154R	2A8154R	2B4831R	2B4831R
35	REPL. HAIL GUARD KIT (Not Shown)	917206	917206	917206	917206	917206	917206
36	CORNER POST	D09993R	D09993R	D09993R	D09993R	D09999R	D09999R
37	ACCUMULATOR	—	—	—	—	—	668794R

Please specify the correct Model No., Serial No, and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

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		922005	922006	922007	922008	922009	922010
38	LOW PRESSURE SWITCH (Not Shown)	632690R	632690R	632690R	632690R	632690R	632690R
39	AMBIENT SENSOR HOUSING (Not Shown)	296587R	296587R	296587R	296587R	296587R	296587R
40	"P" TRAP (Not Shown)	669211R	669211R	669211R	669211R	669211R	669211R
41	COIL SENSOR (Not Shown)	624838R	624838R	624838R	624838R	624838R	624838R
42	BLOWER RELAY, 240VAC (Not Shown)	622180R	622180R	622180R	622180R	622180R	622180R
43	TRANSFORMER (Not Shown)	621709R	621709R	621709R	621709R	621709R	621709R
44	CONTACTOR (Not Shown)	1014863R	1014863R	1014863R	1014863R	1014864R	624828R
45	PAINT, TOUCH-UP STLG GR TEXTURE (Not Shown)	903598	903598	903598	903598	903598	903598
46	CAPACITOR, DUAL (Not Shown)	01-0095	01-0097	01-0085	01-0271	01-0278	01-0278
47	DEFROST BOARD (Not Shown)	1016567R	1016567R	1016567R	1016567R	1016567R	1016567R
48	CORE, CHARGING PORT (Not Shown)	662103R	662103R	662103R	662103R	662103R	662103R
49	ACCESS FITTING (Not Shown)	663812R	663812R	663812R	663812R	663812R	663812R
50	CAP, SERVICE PORT (Not Shown)	663818R	663818R	663818R	663818R	663818R	663818R
51	COMPRESSOR MOLDED PLUG (Not Shown)	634797R	634797R	634659R	634660R	634660R	634660R
52	CRANKCASE HEATER (Not Shown)	632677R	632677R	632677R	632677R	632677R	632677R
53	SET OF WIRES (Not Shown)	M0104201R	M0104201R	M0104202R	M0104202R	M0104202R	M0108301R
54	HARD START ASSEMBLY (Not Shown)	M0074002R	M0074002R	—	—	—	—
55	FUSE, 3 AMP (Not Shown)	632261R	632261R	632261R	632261R	632261R	632261R
56	AMBIENT SENSOR (Not Shown)	624780R	624780R	624780R	624780R	624780R	624780R

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