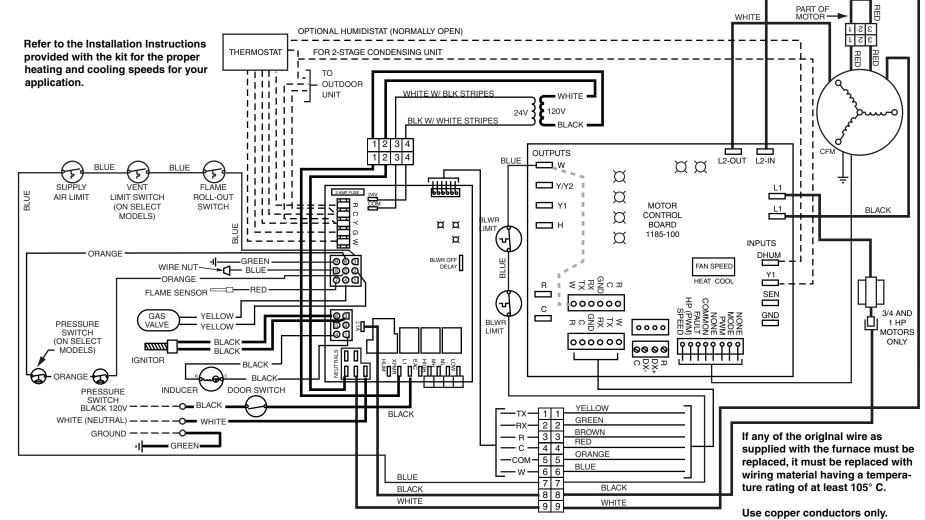
WIRING DIAGRAM

Variable Speed High Efficiency Blower Kit **Single Stage Upflow Furnaces**



FURNACE CONTROL FAULT CONDITIONS			
Diagnostic Description	Green LED	Red LED	
Control Fault (No Power)	Off	Off	
L1 / Neutral Polarity Fault	Flash	Flash	
1 Hour Lockout	Alternating Flash		
Normal Operation	On	On	
Pressure Switch Closed Fault	On	Flash	
Pressure Switch Open Fault	Flash	On	
Open Limit Switch Fault	Flash	Off	
Motor Fault	On	Off	
Diagnostic Description	Yellow LED		
Low Flame Sensor Signal	Continuous Flash		
Flame Present	On		

MOTOR CONTROL FAULT CONDITIONS			
Diagnostic Description	Red LED	Green LED	
Control Fault (No Power)	Off	Off	
Normal Operation	On	On	
Motor Fault	On	Flash	
No Motor Fault	Flash	On	
Communications Fault	Flash	Flash	



0415

LEGEND:

FIELD WIRING --LOW VOLTAGE HIGH VOLTAGE