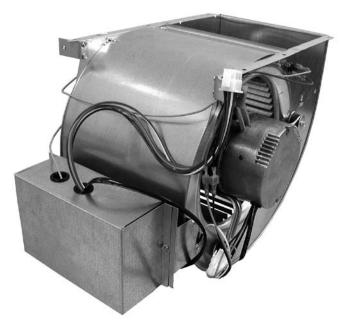
## TECHNICAL SPECIFICATIONS

# ISEER Variable Speed High Efficiency Blower Kit

Variable speed air delivery significantly improves overall system efficiency, indoor air quality, and sound levels. When matched with our condensing units or heat pumps up to 1 SEER point efficiency gain is realized. In addit oto optimum efficiency, overall air quality is enhanced by minimizing air stratification. Reducing stratification in the space "mixes" the air from floor to ceiling creating a more uniform temperature. Filtration and humidity removal capabilities are improved as airborne particles and moisture are captured at a higher rate due to lower air velocity. Whisper guiet blower on/off sound quality complete the variable speed story. In summary, the iSEER variable speed blower kit will maximize system efficiencies, improve air quality, and reduce sound levels.

#### **Features and Benefits**

- iSEER Up to 1 SEER point cooling efficiency gain.
- iQ Drive Ready Compatible with 23 SEER iQ Drive system
- Easy to install, Pr -wired and assembled. Slide into place and connect wires.
- Full perimeter lock seam housing construction for strength and durability.
- Brushless DC motor technology allows for 16 selected cooling airflows and 8 heating airflows to match any application.
- Constant airflow across a range of static pressures.
- Pre-programmed delay profiles for increased efficiency and comfort.



- Improved humidity removal capabilities due to lower air velocities when used with a humidistat.
- Extra low speed for "fan only" operation. Reduces air stratification (stagnant air). This results in improved air quality by optimizing filtration capabilities.
- Extra quiet and smooth blower on and off cycles.
- Covered by the best warranty in the business. Carries the balance of the original equipment warranty. Extended protection plans are available
- 2-stage cooling enabled for use with two-stage A/C and heat pump models.

### Certified combinations and ratings are listed in the current ARI directory.

### A Cabinet

#### Specifications for Kit P/N: 904876

| Nominal Blower Size            | 10x8           |
|--------------------------------|----------------|
| Maximum Motor HP               | 1/2            |
| Motor Type                     | Variable Speed |
| Cooling CFM Range*             | 525-1350       |
| Heating CFM Range*             | 640-1200       |
| Approximate Shipping<br>Weight | 24 lbs         |

\* Airflow is held constant regardless of external static pressure within the HP and RPM limits of the motor

### **B** Cabinet

#### Specifications for Kit P/N: 904877

| Nominal Blower Size  | 11x8           |
|----------------------|----------------|
| Maximum Motor HP     | 1/2            |
| Motor Type           | Variable Speed |
| Cooling CFM Range*   | 700-1600       |
| Heating CFM Range*   | 1000-1700      |
| Approximate Shipping |                |
| Weight               | 26 lbs         |

\* Airflow is held constant regardless of external static pressure within the HP and RPM limits of the motor

### C Cabinet

#### Specifications for Kit P/N: 904878

| Nominal Blower Size            | 11x10          |
|--------------------------------|----------------|
| Maximum Motor HP               | 3/4            |
| Motor Type                     | Variable Speed |
| Cooling CFM Range*             | 1050-2000      |
| Heating CFM Range*             | 1000-1800      |
| Approximate Shipping<br>Weight | 34 lbs         |

\* Airflow is held constant regardless of external static pressure within the HP and RPM limits of the motor

#### **D** Cabinet

#### Specifications for Kit P/N: 904879

| Nominal Blower Size            | 11x10          |
|--------------------------------|----------------|
| Maximum Motor HP               | 1              |
| Motor Type                     | Variable Speed |
| Cooling CFM Range*             | 1400-2000      |
| Heating CFM Range*             | 1500-2300      |
| Approximate Shipping<br>Weight | 36 lbs         |

\* Airflow is held constant regardless of external static pressure within the HP and RPM limits of the motor

#### Specifications for Kit P/N: 904880

This is an upgrade kit for 2-stage furnaces to upgrade to full variable speed. The existing blower assembly, motor, and mounting bracket will continue to be used. This upgrade kit comes with a motor control board and wiring harness which will replace the existing motor control board and harness.

| Approximate Shipping |       |
|----------------------|-------|
| Weight               | 2 lbs |

The microprocessor also stores delay profiles developed by NORDYNE to optimize the efficiency and performance of NORDYNE split system air conditioners and heat pumps. The microprocessor also controls the rate of change of the motor's output to create quiet, gradual starts and stops. This kind of control is not possible with conventional motor technology.

## **AIRFLOW SWITCH SETTINGS - HEATING**

|       | Nominal Heating Airflows (CFM) and Temperature Rise (°F) |     |   |      |                    |      |                      |                       |                   |  |
|-------|--|-----|---|------|--------------------|------|----------------------|-----------------------|-------------------|--|
| AC    | Cabir  | net |   |      | 045(†)-*A<br>odels |      | (-054(†)-*A<br>odels | *SC-038D-*A<br>Models |                   |  |
| Switc | h Se<br>IEAT   |     | S |      | ıt (BTU)<br>5000   |      | ut (BTU)<br>4000     |                       | it (BTU)<br>0000  |  |
| A/B   | 2  | 3   | 4 | CFM  | Temp<br>Rise (°F)  | CFM  | Temp<br>Rise (°F)    | CFM                   | Temp<br>Rise (°F) |  |
| 0     | 0  | 0   | 0 | 640  | 52                 | 640  | 62                   | 640                   | 53                |  |
| 0     | 0  | 0   | 1 | 720  | 46                 | 720  | 56                   | 720                   | 47                |  |
| 0     | 0  | 1   | 0 | 800  | 42                 | 800  | 50                   | 800                   | 43                |  |
| 0     | 0  | 1   | 1 | 880  | 38                 | 880  | 45                   | 880                   | 39                |  |
| 0     | 1  | 0   | 0 | 960  | 35                 | 960  | 42                   | 960                   | 36                |  |
| 0     | 1  | 0   | 1 | 1040 | 32                 | 1040 | 38                   | 1040                  | 33                |  |
| 0     | 1  | 1   | 0 | 1120 | 30                 | 1120 | 36                   | 1120                  | 30                |  |
| 0     | 1  | 1   | 1 | 1200 | 28                 | 1200 | 33                   | 1200                  | 28                |  |

| BO  | B Cabinet               |   | *SA/SK-072(†)-*B<br>Models |      | *SA/SK-090(†)-*B<br>Models |      |                   | 054D-*B<br>odels | *SC/SL-072D-*B<br>Models |      |                   |
|-----|-------------------------|---|----------------------------|------|----------------------------|------|-------------------|------------------|--------------------------|------|-------------------|
|     | Switch Settings<br>HEAT |   | S                          |      | ut (BTU)<br>2000           |      | ut (BTU)<br>0000  |                  | it (BTU)<br>4000         |      | ut (BTU)<br>2000  |
| A/B | 2                       | 3 | 4                          | CFM  | Temp<br>Rise (°F)          | CFM  | Temp<br>Rise (°F) | CFM              | Temp<br>Rise (°F)        | CFM  | Temp<br>Rise (°F) |
| 1   | 0                       | 0 | 0                          | 1000 | 53                         | 1000 | 67                | 1000             | 46                       | 1000 | 61                |
| 1   | 0                       | 0 | 1                          | 1100 | 48                         | 1100 | 61                | 1100             | 42                       | 1100 | 56                |
| 1   | 0                       | 1 | 0                          | 1200 | 44                         | 1200 | 56                | 1200             | 38                       | 1200 | 51                |
| 1   | 0                       | 1 | 1                          | 1300 | 41                         | 1300 | 51                | 1300             | 35                       | 1300 | 47                |
| 1   | 1                       | 0 | 0                          | 1400 | 38                         | 1400 | 48                | 1400             | 33                       | 1400 | 44                |
| 1   | 1                       | 0 | 1                          | 1500 | 36                         | 1500 | 44                | 1500             | 31                       | 1500 | 41                |
| 1   | 1                       | 1 | 0                          | 1600 | 33                         | 1600 | 42                | 1600             | 29                       | 1600 | 38                |
| 1   | 1                       | 1 | 1                          | 1700 | 31                         | 1700 | 39                | 1700             | 27                       | 1700 | 36                |

| C (   | Cabir         | net |   |      | 072(†)-*C<br>odels |      | *SA-090(†)-*C *SA/SK-108(†)-*C<br>Models Models |      | *SC-072D-*C<br>Models |      | *SC/SL-090D-*C<br>Models |      |                      |  |
|-------|---------------|-----|---|------|--------------------|------|---|------|-----------------------|------|--------------------------|------|----------------------|--|
| Switc | h Set<br>IEAT |     | S |      | ut (BTU)<br>2000   |      | ut (BTU)<br>00000                               |      | Input (BTU)<br>108000 |      | Input (BTU)<br>72000     |      | Input (BTU)<br>90000 |  |
| A/B   | 2             | 3   | 4 | CFM  | Temp<br>Rise (°F)  | CFM  | Temp<br>Rise (°F)                               | CFM  | Temp<br>Rise (°F)     | CFM  | Temp<br>Rise (°F)        | CFM  | Temp<br>Rise (°F)    |  |
| #     | 0             | 0   | 0 | 1000 | 53                 | 1000 | 67  | 1000 | 80                    | 1000 | 61                       | 1000 | 77                   |  |
| #     | 0             | 0   | 1 | 1115 | 48                 | 1115 | 60  | 1115 | 72                    | 1115 | 55                       | 1115 | 69                   |  |
| #     | 0             | 1   | 0 | 1230 | 43                 | 1230 | 54  | 1230 | 65                    | 1230 | 50                       | 1230 | 62                   |  |
| #     | 0             | 1   | 1 | 1345 | 40                 | 1345 | 50  | 1345 | 59                    | 1345 | 46                       | 1345 | 57                   |  |
| #     | 1             | 0   | 0 | 1460 | 37                 | 1460 | 46  | 1460 | 55                    | 1460 | 42                       | 1460 | 53                   |  |
| #     | 1             | 0   | 1 | 1575 | 34                 | 1575 | 42  | 1575 | 51                    | 1575 | 39                       | 1575 | 49                   |  |
| #     | 1             | 1   | 0 | 1690 | 32                 | 1690 | 39  | 1690 | 47                    | 1690 | 36                       | 1690 | 45                   |  |
| #     | 1             | 1   | 1 | 1805 | 30                 | 1805 | 37  | 1805 | 44                    | 1805 | 34                       | 1805 | 43                   |  |

|        | Nominal Heating Airflows (CFM) and Temperature Rise (°F) |   |   |      |                   |         |                   |                          |                   |  |
|--------|--|---|---|------|-------------------|---------|-------------------|--------------------------|-------------------|--|
| DC     | D Cabinet *SA/SK-126(†)-*D<br>Models                     |   |   |      |                   |         | 108D-*D<br>odels  | *SC/SL-120D-*D<br>Models |                   |  |
| Switcl | h Se<br>IEAT   | 0 | S |      | ut (BTU)<br>26000 |         | ut (BTU)<br>08000 | Input (BTU)<br>120000    |                   |  |
| A/B    | 2  | 3 | 4 | CFM  | Temp<br>Rise (°F) | CFM     | Temp<br>Rise (°F) | CFM                      | Temp<br>Rise (°F) |  |
| #      | 0  | 0 | 0 | 1500 | 62                | 1500    | 61                | 1500                     | 68                |  |
| #      | 0  | 0 | 1 | 1615 | 58                | 1615    | 57                | 1615                     | 63                |  |
| #      | 0  | 1 | 0 | 1730 | 54                | 1730    | 53                | 1730                     | 59                |  |
| #      | 0  | 1 | 1 | 1845 | 51                | 1845    | 50                | 1845                     | 55                |  |
| #      | 1  | 0 | 0 | 1960 | 48                | 1960    | 47                | 1960                     | 52                |  |
| #      | 1  | 0 | 1 | 2075 | 45                | 2075    | 44                | 2075                     | 49                |  |
| #      | 1  | 1 | 0 | 2190 | 43                | 2190 42 |                   | 2190                     | 47                |  |
| #      | 1  | 1 | 1 | 2305 | 40                | 2305    | 40                | 2305                     | 44                |  |

# Switch not used - can be 0 or 1

NOTES:

1. Two openings are recommended for airflows above 1600 CFM if filter(s) is(are) adjacent to furnace.

2. Temperature rises in the table are approximate. Actual temperature rises may vary.

3. Temperature rises shaded in gray are for reference only. These conditions are not recommended.

### **AIRFLOW SWITCH SETTINGS - COOLING**

|      | A Cal<br>Switch S |     | N    | omi   | nal    | A/C   |            |   |
|------|-------------------|-----|------|-------|--------|-------|------------|---|
| HEAT | COOL              | CFI | M    | and   | HP     | Cap   | oacit      | y |
| A/B  | 1234              | LOW | HIGH |       |        |       |            |   |
| 0    | 0000              | 360 | 525  |       |        |       | z          |   |
| 0    | 0001              | 400 | 580  |       |        | _     | 1.5 TON    |   |
| 0    | 0010              | 440 | 635  |       |        |       | <u>ا</u> ب |   |
| 0    | 0011              | 470 | 690  |       |        | _     | -          |   |
| 0    | 0100              | 515 | 745  |       |        | 2 TON |            |   |
| 0    | 0101              | 550 | 800  |       |        | Ē     |            |   |
| 0    | 0110              | 590 | 855  |       |        |       |            |   |
| 0    | 0111              | 630 | 910  |       |        |       |            |   |
| 0    | 1000              | 665 | 965  |       |        |       | -          |   |
| 0    | 1001              | 700 | 1020 |       | .5 TON |       |            |   |
| 0    | 1010              | 740 | 1075 |       | 2      |       |            |   |
| 0    | 1011              | 780 | 1130 |       |        |       |            |   |
| 0    | 1100              | 815 | 1185 | 3 TON |        |       |            |   |
| 0    | 1101              | 855 | 1240 | ΗĔ    |        |       |            |   |
| 0    | 1110              | 895 | 1295 |       |        |       |            |   |
| 0    | 1111              | 930 | 1350 |       |        |       |            |   |

|      | B Cab<br>Switch S |      | N    | omi     | nal    | A/C     |       |    |
|------|-------------------|------|------|---------|--------|---------|-------|----|
| HEAT | COOL              | CF   | М    | and     | HP     | Ca      | paci  | ty |
| A/B  | 1234              | LOW  | CFM  |         |        |         |       |    |
| 1    | 0000              | 483  | 700  |         |        |         |       |    |
| 1    | 0001              | 525  | 760  |         |        |         | B     |    |
| 1    | 0010              | 565  | 820  |         |        |         | 2 TON |    |
| 1    | 0011              | 605  | 880  |         |        | -       |       |    |
| 1    | 0100              | 650  | 940  |         |        | Ιē      |       |    |
| 1    | 0101              | 690  | 1000 |         |        | 2.5 TON |       |    |
| 1    | 0110              | 730  | 1060 |         |        |         |       |    |
| 1    | 0111              | 770  | 1120 |         | _      |         |       |    |
| 1    | 1000              | 815  | 1180 |         | 3 TON  |         |       |    |
| 1    | 1001              | 855  | 1240 |         | Ξ<br>Π |         |       |    |
| 1    | 1010              | 900  | 1300 |         |        |         |       |    |
| 1    | 1011              | 940  | 1360 | Z       |        |         |       |    |
| 1    | 1100              | 980  | 1420 | 3.5 TON |        |         |       |    |
| 1    | 1101              | 1020 | 1480 | 3.5     |        |         |       |    |
| 1    | 1110              | 1060 | 1540 |         |        |         |       |    |
| 1    | 1111              | 1104 | 1600 |         |        |         |       |    |

|      | C Cal<br>Switch S |      | Nominal A/C |                 |
|------|-------------------|------|-------------|-----------------|
| HEAT | COOL              | CF   | М           | and HP Capacity |
| A/B  | 1234              | LOW  | CFM         |                 |
| #    | 0000              | 707  | 1025        |                 |
| #    | 0001              | 750  | 1090        | 2.5 TON         |
| #    | 0010              | 795  | 1155        | 3 TON           |
| #    | 0011              | 840  | 1220        |                 |
| #    | 0100              | 885  | 1285        |                 |
| #    | 0101              | 930  | 1350        |                 |
| #    | 0110              | 975  | 1415        | 3.5 TON         |
| #    | 0111              | 1020 | 1480        | m               |
| #    | 1000              | 1065 | 1545        | z 🗌             |
| #    | 1001              | 1110 | 1610        | 4 TON           |
| #    | 1010              | 1155 | 1675        | ] 4             |
| #    | 1011              | 1200 | 1740        |                 |
| #    | 1100              | 1245 | 1805        |                 |
| #    | 1101              | 1290 | 1870        |                 |
| #    | 1110              | 1335 | 1935        | ] ] ~ [         |
| #    | 1111              | 1380 | 2000        |                 |

| <b>D Cabinet</b><br>Switch Settings |      |      |      |  | Nominal A/C     |       |         |  |  |
|-------------------------------------|------|------|------|--|-----------------|-------|---------|--|--|
| HEAT                                | COOL | CFM  |      |  | and HP Capacity |       |         |  |  |
| A/B                                 | 1234 | LOW  | CFM  |  |                 |       |         |  |  |
| #                                   | 0000 | 965  | 1400 |  |                 | 4 TON | 3.5 TON |  |  |
| #                                   | 0001 | 990  | 1440 |  |                 |       |         |  |  |
| #                                   | 0010 | 1020 | 1480 |  |                 |       |         |  |  |
| #                                   | 0011 | 1050 | 1520 |  |                 |       |         |  |  |
| #                                   | 0100 | 1070 | 1560 |  |                 |       |         |  |  |
| #                                   | 0101 | 1105 | 1600 |  |                 |       |         |  |  |
| #                                   | 0110 | 1130 | 1640 |  |                 |       |         |  |  |
| #                                   | 0111 | 1160 | 1680 |  |                 |       |         |  |  |
| #                                   | 1000 | 1185 | 1720 |  |                 |       |         |  |  |
| #                                   | 1001 | 1215 | 1760 |  |                 |       |         |  |  |
| #                                   | 1010 | 1240 | 1800 |  |                 |       |         |  |  |
| #                                   | 1011 | 1270 | 1840 |  | 5 TON           |       |         |  |  |
| #                                   | 1100 | 1295 | 1880 |  |                 |       |         |  |  |
| #                                   | 1101 | 1325 | 1920 |  |                 |       |         |  |  |
| #                                   | 1110 | 1350 | 1960 |  |                 |       |         |  |  |
| #                                   | 1111 | 1380 | 2000 |  |                 |       |         |  |  |

# Switch not used - can be 0 or 1



Nortek Global HVAC LLC will furnish a replacement for any part of this product which fails in normal use and service within the terms and conditions of the warranty.

For complete details of the Limited Warranty, including applicable terms and conditions, see your local installer or contact the Nortek Global HVAC LLC warranty department for a copy.

#### 758C-0608

Before purchasing this appliance, read important energy cost and efficiency information available from your retailer. Specifications and illustrations subject to change without notice and without incurring obligations. Printed in U.S.A. (06/08)