

WHAT'S INSIDE MATTERS®

## TECHNICAL OVERVIEW

FOR CONTRACTORS



**ISEER**®



# MAYTAG® ISEER® GAS FURNACES

### MAYTAG® **M120 & M1200**

TWO-STAGE, FIXED- & VARIABLE-SPEED BUILT FOR **LONG-LASTING** EFFICIENCY

Maytag® two-stage iSEER furnaces have an extra benefit — they also boost cooling efficiency by up to 1 SEER point. This extra energy savings is thanks to a highly efficient brushless DC motor. Of course, iSEER isn't the only cool thing about the furnace lineup from Maytag. To see all the installation and comfort features, visit www.maytaghvac.com or contact your distributor.

iSEER is available in these reliable Maytag® models. Models come in upflow/horizontal and

downflow configurations.

80% AFUE two-stage, fixed-speed80% AFUE two-stage, variable-speed

97+% AFUE iQ Drive® fully modulating upflow/horizontal furnace

M1200 97+% AFUE Upflow/Horizontal Model





M1200 & M120

95.1% AFUE



M1200 & M120 80% AFUE

Upflow/Horizontal Model

MAYEAG



M1200 & M120

80% AFUE Downflow

#### ecoLogic® green seal

Two-stage, variable-speed 95.1% AFUE and 97+% AFUE iQ Drive modulating qualify for the ecoLogic® green seal.

### ISEER® MAKES SERVICING A SNAP

iSEER offers you benefits beyond efficiency. The moisture-resistant controller is easy to access. Unlike other ECM motors, iSEER has its electronic controller separate from the motor to increase serviceability.

### Here are some other important features of Maytag® iSEER furnaces:

- Unmatched flexibility fixed-speed, two-stage furnaces featuring iSEER can be
  easily upgraded to variable-speed iSEER by changing a control board. There is no
  need to remove the blower housing.
- **Sound reduction** the iSEER three-phase motor design produces a very low torque wave. Because the motor ramps up to speed, it minimizes the abrupt change in sound found when an induction (PSC) motor cycles on and off.
- Self-adapting airflow on variable-speed models, constant flow technology
  (patent pending) can be modified to deliver constant airflow into a broad range of
  external pressures in an air distribution system. And with iSEER, there is no need
  for external sensors.



- **Improved air distribution** with the constant airflow provided by variable-speed iSEER, air distribution is improved throughout the static pressure range, which helps compensate for restrictive ducts.
- Improved indoor air quality when run on low-speed constant fan and in combination with high efficiency air filters, variable-speed iSEER models reduce hot and cold spots in the home.

### THE TECHNOLOGY BEHIND THE SEER

iSEER is possible because of the ultra-high efficiency, microprocessor-controlled brushless DC motor utilizing proven ECM (Electronically Commutated Motor) technology in conjunction with advanced controls developed specifically for this application. When paired with a matched 13- or 14-SEER outdoor unit, Maytag® iSEER two-stage furnaces can increase SEER up to one point. No additional kits are needed.

### Motor Comparison Chart

	PSC	GE X13 (Regal-Beloit)	GE ECM (Regal-Beloit)	Fixed-Speed SEER°	Variable-Speed SEER°
Technology	Induction Motor	Brushless DC	Brushless DC	Brushless DC	Brushless DC
Speeds	1 to 4	5	8 heating 12 cooling	16 heating 16 cooling	8 heating 16 cooling
Speed Range (RPM)	800-1100	600-1100	300-1200	350-1350	350-1350
Climate Profiles	No	No	Yes	Yes	Yes
Intelligent Controls	No	Constant torque	Constant airflow	Constant torque	Constant airflow
Peak Motor Efficiency	59%	80%	80%	80%	80%
iQ Drive <sup>,</sup> Ready	No	No	No	No	Yes
Summary	No features, base product	Limited features, high efficiency	Full features, maximum efficiency	Limited features, high efficiency	Full features, maximum efficiency

The Maytag® product line features the above motors on various products. Maytag® two-stage and modulating gas furnaces exclusively feature iSEER products.



### Maytag® M1200 Outdoor Unit

Maytag® offers high quality split system air conditioners and heat pumps in both M120 & M1200 models.



WHAT'S INSIDE MATTERS®

### iSEER® is just one cool part of the Maytag® gas furnace lineup

At just under 35 inches tall, the line of Maytag® gas furnaces gets right down to business. They've been completely rethought, from the inside out, with features that make them incredibly easy to service even with the smaller size. Plus, an attractive appearance, sound reduction and a brand name homeowners trust make them just as easy to sell.

Maytag® gas furnaces are available in upflow/horizontal and downflow configurations.

80% AFUE single-stage, fixed-speed

80% AFUE two-stage, fixed-speed (iSEER)

80% AFUE two-stage, variable-speed (iSEER, iQ Drive® Ready)

92.1% AFUE single-stage, fixedspeed

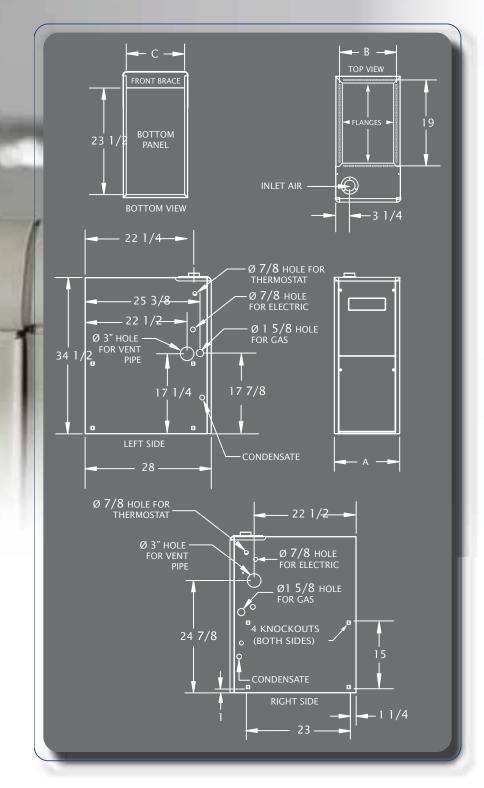
95% AFUE single-stage, fixed-speed

95.1% AFUE two-stage, fixed-speed (iSEER)

95.1% AFUE two-stage, variablespeed (iSEER, iQ Drive Ready, ecoLogic®)

97+% AFUE iQ Drive fully modulating (iSEER, iQ Drive Ready, ecoLogic)

Find out what the Maytag® gas furnaces can do for you. Visit www.maytaghvac.com or contact your distributor to learn more.





iQ Drive Ready furnaces are fully compatible with iQ Drive air conditioner and heat pump systems.







READY













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