

## REPLACEMENT PARTS LIST

SINGLE PACKAGE HEAT PUMP  
Q6SE SERIES  
14 SEER, 3-PHASE, 208/230V MODELS



### IMPORTANT

- This document is primarily intended to assist qualified individuals experienced in the proper repair or servicing of this appliance. Only factory authorized parts or accessory kits may be used with this product. Improper installation, service, adjustment, or maintenance may cause explosion, fire, electrical shock or other hazardous conditions which may result in personal injury or property damage.
- Some local codes require licensed installation / service personnel to service this type of equipment. Under no circumstances should the equipment owner attempt to install parts or service this equipment. Failure to comply with this warning could result in property damage, personal injury, or death.

**Q6SE SINGLE PACKAGE HEAT PUMP  
3-PHASE, 208/230V, 14 SEER MODELS**

ITEM	DESCRIPTION	Q6SE-X36C	Q6SE-X48C	Q6SE-X60C
		1004896	1004897	1004898
1	DROP-IN ORIFICE	295481R	295481R	295481R
2	INSULATED TOP PAN ASSY, RT	M0034707R	M0034707R	M0034707R
3	INDOOR COIL ASSEMBLY	283091R	D06256R	D06256R
4	NUT, HEX, BLACK,OUTDOOR MTR (NOT SHOWN)	606261R	606261R	606261R
5	BRASS NUT, SERVICE PORT (NOT SHOWN)	663818R	663818R	663818R
6	TRANSFORMER 40 VA	621709R	621709R	621709R
7	MOTOR,OUTDOOR FAN	621990R	621990R	621990R
8	CONTACTOR, 3 POLE/30A W/AUX SWITCH	621832R	621832R	621832R
9	CAPAC,RUN 7.5/370	622535	622535	622535
10	DIST,BODY,4CIR,OUTDOOR (NOT SHOWN)	663581R	—	—
	DIST,BODY,6CIR,OUTDOOR (NOT SHOWN)	—	—	664351
11	RELAY, BLOWER, 240V COIL	622180R	622180R	622180R
12	COMPRESSOR, ZP31K5E	919609	—	—
	COMPRESSOR, ZP42K5E	—	919610	—
	COMPRESSOR, ZP54K5E	—	—	919611
13	DEFROST BOARD	624733	624733	624733
14	DEFROST SENSOR (NOT SHOWN)	624740R	624740R	624740R
15	FUSE, 3-AMP (NOT SHOWN)	632261R	632261R	632261R
16	SWITCH, LOW PRESSURE - SELECT MODELS (NOT SHOWN)	632393R	632393R	632393R
17	SWITCH,HIGH PRESSURE (NOT SHOWN)	632473R	632473R	632473R
18	GUARD,COIL (FORMED) (NOT SHOWN)	2A8453R	2A8454R	2A8454R
19	PLUG,MOLDED HV (NOT SHOWN)	634718	634718	634718
20	CORE,CHARGING PORT (NOT SHOWN)	662103R	662103R	662103R
21	DISTRIBUTOR, 3 CIR,INDOOR (NOT SHOWN)	663913	—	—
	DISTRIBUTOR, 8 CIR,INDOOR (NOT SHOWN)	—	663586	663586
22	TERMINAL BLOCK (NOT SHOWN)	632694	632694	632694
23	FILTER RACK ASSEMBLY (NOT SHOWN)	10079930	10079931	10079931
24	DRAIN TUBE	663833	663833	663833
25	CONNECTOR, SWIVEL, (PARKER) (NOT SHOWN)	664194R	—	—
26	THERMAL EXPANSION VALVE, ID	664343R	664348R	664347R
27	WHEEL,BLOWER 10 X 10	667207R	667207R	667207R
28	FAN BLADE-24"	667351R	667319R	667319R
29	ACCUMULATOR	668853R	668854R	668854R
30	PAN,DRAIN	669190R	669190R	669190R
31	REPLACEMENT HAIL GUARD KIT (NOT SHOWN)	921213	921213	921213
32	DRIER,FILTER,UNIFLOW,8 IN*3	669762R	669762R	669762R
33	GRILLE, TOP-BLACK	669335R	669404R	669335R
34	REVERSING VALVE	669465R	669936R	669936R
35	REVERSING VALVE COIL	669472R	669935R	669935R
36	TOUCH UP PAINT,STERLING GRAY (NOT SHOWN)	903598	903598	903598
37	BLOCK,TERMINAL-3POLE	632348R	632348R	632348R
38	COIL, OUTDOOR	D06262R	D06266R	D06266R
39	MTR, BLOWER, PROG, 1/2HP(3 TON MODEL)	1017468R	—	—
	MTR, BLOWER, PROG, 3/4HP(3.5/4 TON MODELS)	—	1017469R	—
	MTR, BLOWER, PROG, 3/4HP(5 TON MODEL)	—	—	1017470R
40	SET OF WIRES (NOT SHOWN)	1017474R	1017474R	1017474R
41	OUTDOOR RESTRICTOR (.053)	664053R	—	—
	OUTDOOR THERMAL EXPANSION VALVE	—	664346R	—
	OUTDOOR THERMAL EXPANSION VALVE	—	—	664348R
42	DUAL GROUNDING LUG	632235R	632235R	632235R
43	CRANK CASE HEATER-40W	632677R	632677R	632677R
44	AMBIENT SENSOR	626551	626551	626551

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.



