

**REPLACEMENT PARTS LIST**

**SINGLE PACKAGE HEAT PUMP  
208 / 230 V, TWO-STAGE, 16 SEER MODELS  
Q8SF SERIES**



## Q8SF TWO-STAGE, 16 SEER, SINGLE PACKAGE HEAT PUMP

ITEM	DESCRIPTION	Q8SF-X24K	Q8SK-X36K	Q8SF-X48K
		1017530	1017531	1017532
1	DROP-IN ORIFICE	263210R	263210R	295481R
2	INSULATED TOP PAN ASSY, RT	M0034730R	M0034730R	M0034707R
3	INDOOR COIL ASSEMBLY	1017564R	664937R	664938R
4	TRANSFORMER 40 VA	621709R	621709R	621709R
5	MOTOR, OUTDOOR FAN	1017688R	622654R	1006723R
6	CONTACTOR	1014863R	1014863R	1014865R
7	CAPAC, RUN	620762R	620888R	620777R
8	OUTDOOR FAN RELAY	621931R	621931R	621931R
9	COMPRESSOR, ZPS20K5E	921844	—	—
	COMPRESSOR, ZPS30K5E	—	621769	—
	COMPRESSOR, ZPS40K5E	—	—	921659
10	HOT GAS DEFROST BOARD	1016567R	1016567R	1016567R
11	HOT GAS BYPASS SOLENOID	670027R	670027R	670027R
12	HOT GAS BYPASS VALVE	669964R	669964R	669965R
13	REVERSING VALVE	669465R	669465R	669936R
14	REVERSING VALVE COIL	669472R	669472R	669935R
15	MOTOR CONTROL BOARD	624840R	624840R	624840R
16	TXV, INDOOR (NOT SHOWN)	664344R	669564R	669818R
17	TXV, OUTDOOR	1017684R	1017685R	1017686R
18	DRAIN TUBE	663833R	663833R	663833R
19	WHEEL, BLOWER	667207R	667207R	667260R
20	FAN BLADE	667282R	667282R	667319R
21	ACCUMULATOR	668853R	668853R	668854R
22	PAN, DRAIN	669190R	669190R	669190R
23	DRIER, FILTER, BIFLOW	669762R	669762R	669762R
24	GRILLE, TOP-BLACK	669404R	669404R	669335R
25	BLOCK, TERMINAL-2 POLE	632214R	632214R	632214R
26	COIL, OUTDOOR	1017561R	1017562R	1017563R
27	CORNER POST	D09996R	D09997R	2B1941R
28	MTR, BLOWER, FSHE, 1/2HP (2 TON MODEL)	622686R	—	—
	MTR, BLOWER, FSHE, 3/4HP (3 TON MODELS)	—	622687R	—
	MTR, BLOWER, FSHE, 1 HP (4 TON MODEL)	—	—	622641R
29	DUAL GROUNDING LUG	632235R	632235R	632235R
30	COMMUNICATIONS BOARD	624736R	624736R	624736R
31	REPLACEMENT HAIL GUARD	921213	921213	921213
32	NUT, HEX, BLACK, OUTDOOR MTR (NOT SHOWN)	606261R	606261R	606261R
33	BRASS NUT, SERVICE PORT (NOT SHOWN)	663818R	663818R	663818R
34	AMBIENT SENSOR (NOT SHOWN)	624780R	624780R	624780R
35	O.D COIL TEMP SENSOR (NOT SHOWN)	624838R	624838R	624838R
36	FUSE, 3-AMP (NOT SHOWN)	632261R	632261R	632261R
37	SWITCH, LOW PRESSURE - SELECT MODELS (NOT SHOWN)	632393R	632393R	632393R
38	SWITCH, HIGH PRESSURE (NOT SHOWN)	632473R	632473R	632473R
39	CRANKCASE HEATER (NOT SHOWN)	632410R	632410R	632677R
40	DISTRIBUTOR HOUSING (NOT SHOWN)	664588R	664588R	664588R
41	PLUG, MOLDED HV (NOT SHOWN)	634715R	634715R	634715R
42	PLUG, MOLDED LV-2ND STAGE (NOT SHOWN)	634682R	634682R	634682R
43	CORE, CHARGING PORT (NOT SHOWN)	662103R	662103R	662103R
44	TERMINAL BLOCK (NOT SHOWN)	632694	632694	632694
45	TOUCH UP PAINT, STERLING GRAY (NOT SHOWN)	903598	903598	903598
46	SET OF WIRES (NOT SHOWN)	101759608R	101759608R	101759608R
47	BLOWER MTR PWR HARNESS (NOT SHOWN)	1018266R	1018266R	1018266R
48	BLOWER MTR CONTROL WIRES (NOT SHOWN)	1018265R	1018265R	1018265R

Please specify the correct Model No., Serial No, and Part No.(s) when ordering parts from the nearest authorized dealer or service center.

