

# REPLACEMENT PARTS LIST

## K & F Series

Two-Stage Condensing and Non-Condensing Furnaces  
with Fixed Speed and Variable Speed Blowers

NON-CONDENSING GAS  
FURNACES (80%+ AFUE)



**\*G7TA-1**  
Upflow / Horizontal Furnace



**\*G7TK-1**  
Downflow Furnace

CONDENSING GAS FURNACES  
(95.1% & 96% AFUE)



**\*G7TC-1 Upflow / Horizontal Furnace**  
and **\*G7TE-1 Upflow Only Furnace**



**\*G7TN-1**  
Downflow Furnace

**80+ AFUE**

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**95.1% AFUE**

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**96% AFUE**

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\*Model description may be prefixed with an alphanumeric character

DESCRIPTION	060C-E23A1	080C-E24B1	100C-E35C1
Blower Control Board	920920	920920	920920
Blower Housing	297200R	297207R	297209R
Blower Housing (with Wheel)	—	—	—
Blower Limit Switch	626611R	626611R	626611R
Blower Motor	622683	622683	622684
Blower Wheel	667375R	667374R	1017727R
Burner Assembly	M0035170R	M0035171R	M0035172R
Burner Tube Manifold	664228R	664229R	664230R
Collector Pan (w Gasket)	1033615	904905	904815
Control Board	920916	920916	920916
Door Set	904767	904768	904769
Door Switch	632693R	632693R	632693R
Flame Sensor	632484R	632484R	632484R
Fuse	632261R	632261R	632261R
Gas Valve	921691	921691	921691
Heat Exchanger	904779	904780	904783
High Temperature Hose (Not Shown)	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R
Inducer Motor	904978	904978	904978
Inshot Burner	661134R	661134R	661134R
Main Air Limit Switch	626601R	626598R	626613R
Motor Choke	—	—	622340R
Motor Mount Kit	904867	904907	904907
Orifice (Natural Gas)	661045R	661045R	661045R
Pressure Switch	1021821R	632595R	632566R
Roll-Out Limit Switch	1017988R	626610R	626610R
Set of Wires (Not Shown)	M0036011R	M0036011R	M0036013R
Top Panel	295911R	295912R	295913R
Transformer	622341R	622341R	622341R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

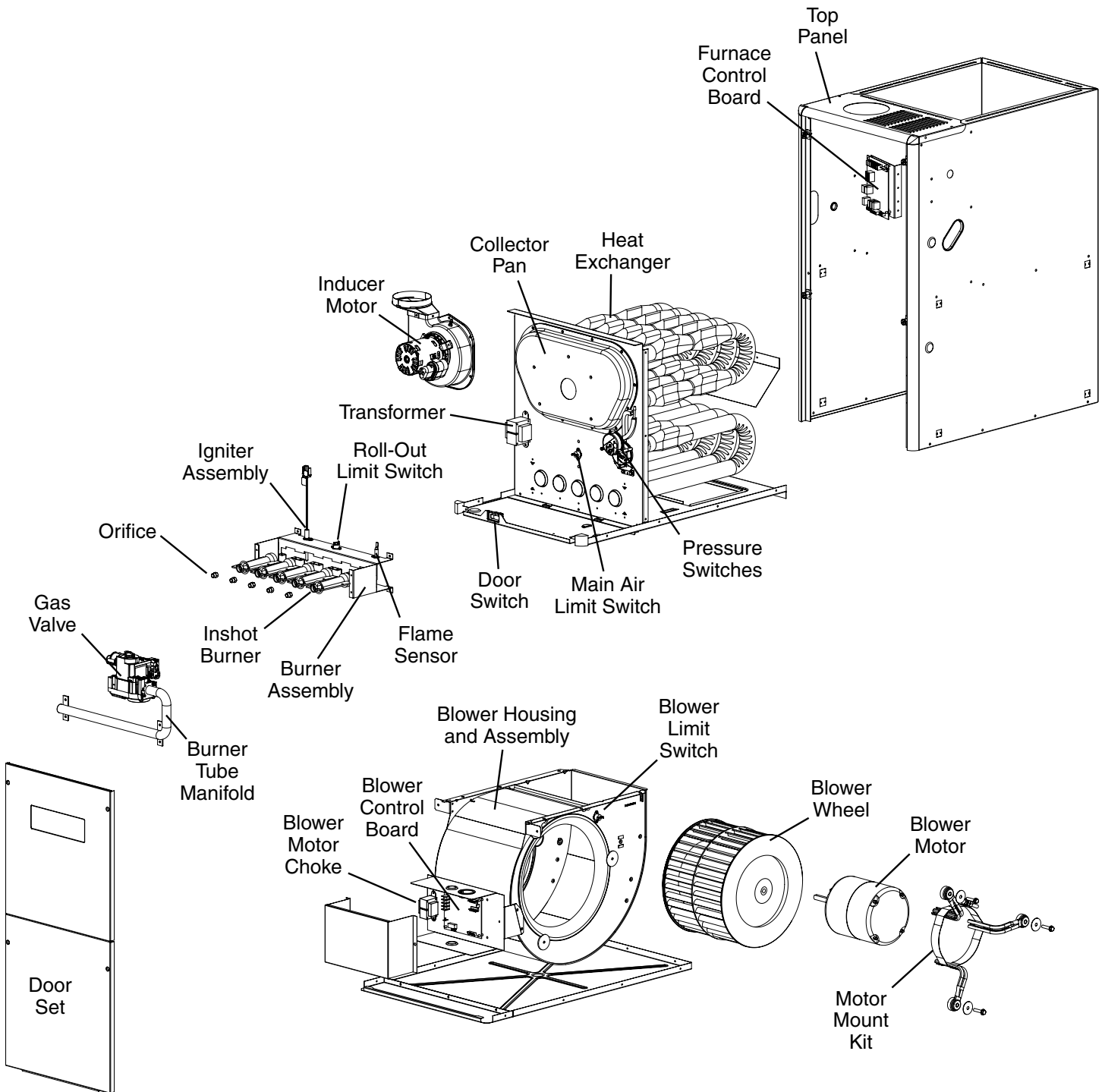
**FOR COMPONENT LOCATIONS, SEE PAGE 4.**

DESCRIPTION	060C-V23A1	080C-V24B1	100C-V35C1	120C-V35C1
Blower Control Board	922016	922016	922016	922016
Blower Housing	297200R	297207R	—	—
Blower Housing (with Wheel)	—	—	1027002R	1027002R
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622683	622684	622684
Blower Wheel	667375R	667374R	—	—
Burner Assembly	M0035170R	M0035171R	M0035159R	M0035173R
Burner Tube Manifold	664228R	664229R	664231R	664231R
Collector Pan (w Gasket)	1033615	904905	1033629	1033630
Control Board	920916	920916	920916	920916
Door Set	904767	904768	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Heat Exchanger	904779	904780	904868	904868
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R
Inducer Motor	904978	904978	904999	904999
Inshot Burner	661134R	661134R	661134R	661134R
Main Air Limit Switch	626601R	626598R	626614R	626615R
Motor Choke	—	—	622340R	622340R
Motor Mount Kit	904867	904907	904907	904907
Orifice (Natural Gas)	661045R	661045R	661047R	661045R
Pressure Switch	1021821R	632595R	632515R	1016292R
Roll-Out Limit Switch	1017988R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036023R	M0036023R	M0036024R	M0036024R
Top Panel	295911R	295912R	295913R	295913R
Transformer	622341R	622341R	622341R	622341R

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**FOR COMPONENT LOCATIONS, SEE PAGE 4.**

# \*G7TA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION



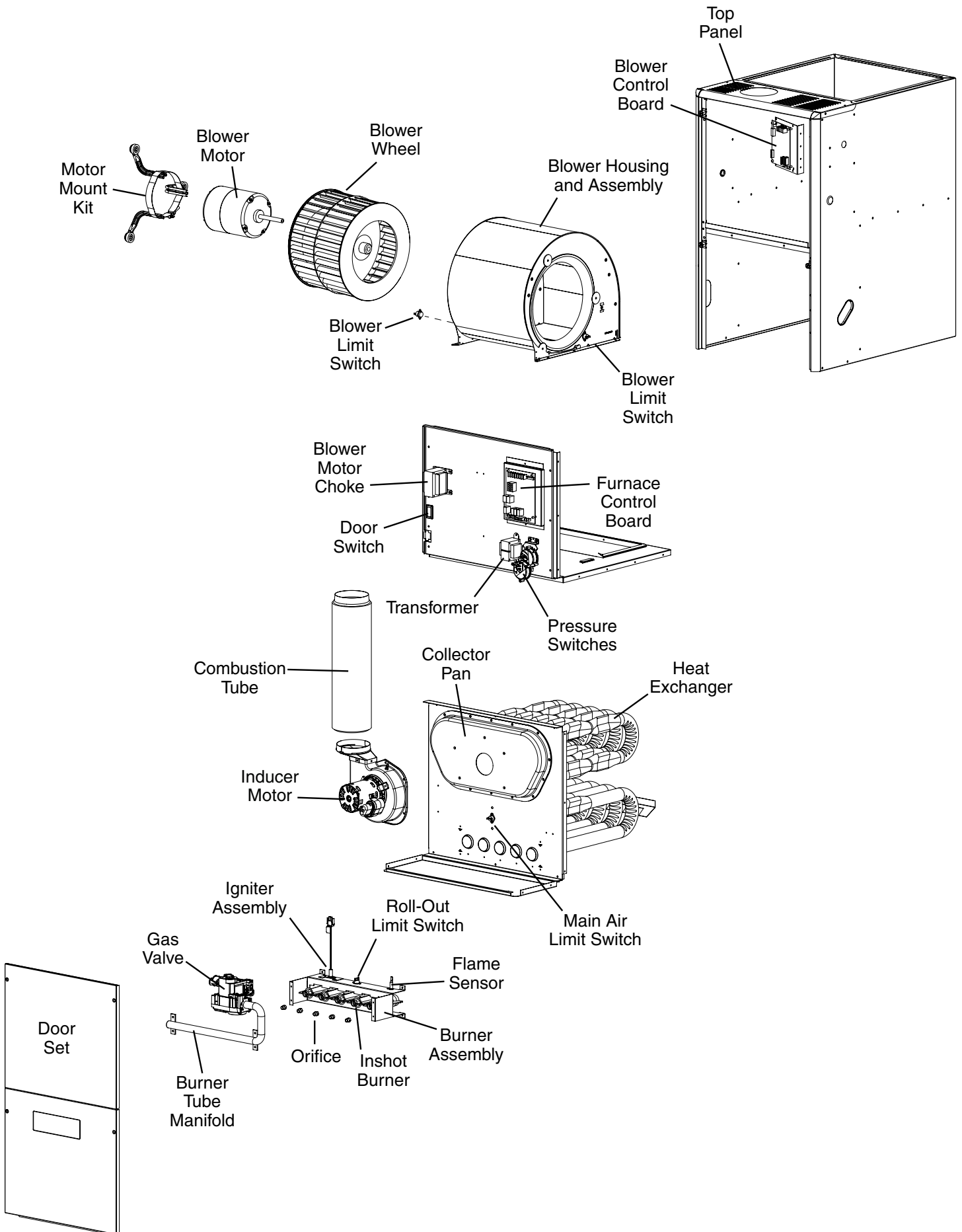


DESCRIPTION	060C-V23A1	080C-V24B1	100C-V35C1	120C-V35C1
Blower Control Board	922016	922016	922016	922016
Blower Housing	297200R	297207R	297209R	297209R
Blower Housing (with Wheel)	—	—	—	—
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622683	622684	622684
Blower Wheel	667375R	667374R	1017727R	1017727R
Burner Assembly	M0035170R	M0035171R	M0035172R	M0035173R
Burner Tube Manifold	664228R	664229R	664230R	664231R
Collector Pan (w Gasket)	904903	—	904904	904816
Combustion Tube	299291R	299291R	299291R	299291R
Control Board	920916	920916	920916	920916
Door Set	904767	904768	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Heat Exchanger	904779	904780	904783	904868
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Gasket (Not Shown)	689988R	689988R	689988R	689988R
Inducer Motor	904978	904978	904978	904978
Inshot Burner	661134R	661134R	661134R	661134R
Main Air Limit Switch	626601R	626615R	626601R	626616R
Motor Choke	—	—	622340R	622340R
Motor Mount Kit	904867	904907	904907	904907
Orifice (Natural Gas)	661045R	661045R	661045R	661045R
Pressure Switch	632566R	632614R	632566R	632595R
Roll-Out Limit Switch	626609R	626610R	626609R	626610R
Set of Wires (Not Shown)	M0036037R	M0036019R	M0036020R	M0036020R
Top Panel	295911R	295912R	295913R	295913R
Transformer	622341R	622341R	622341R	622341R

Please specify the correct Model No., Serial No., and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 7.](#)

# \*G7TK-1 DOWNFLOW - COMPONENT LOCATION



DESCRIPTION	060D-E24B1	080D-E35C1	100D-E35C1	120D-E45D1
Blower Control Board	920920	920920	920920	920920
Blower Housing	297207R	297209R	297209R	297209R
Blower Housing (with Wheel)	—	—	—	—
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622684	622684	622685
Blower Wheel	667374R	1017727R	1017727R	1017727R
Burner Assembly	904829	904830	904831	904832
Burner Tube Manifold	664473R	664243R	664244R	664245
Control Board	920916	920916	920916	920916
Door Set	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442	1003442
Inducer Orifice	669719R	669713R	669716R	Not Used
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626598R	626615R	626612R	626612R
Motor Choke	—	622340R	622340R	622340R
Motor Mount Kit	904907	904907	904907	904951
Orifice (Natural Gas)	661045R	661045R	661045R	661045R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Condensate)	632550R	632547R	632547R	632554R
Pressure Switch (Inducer)	632515R	632546R	632548R	632516R
Roll-Out Limit Switch	626610R	626610R	626610R	626609R
Set of Wires (Not Shown)	M0036015R	M0036017R	M0036017R	M0036017R
Top Panel	2A9512R	2A9513R	2A9513R	2A9513R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

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**FOR COMPONENT LOCATIONS, SEE PAGE 10.**



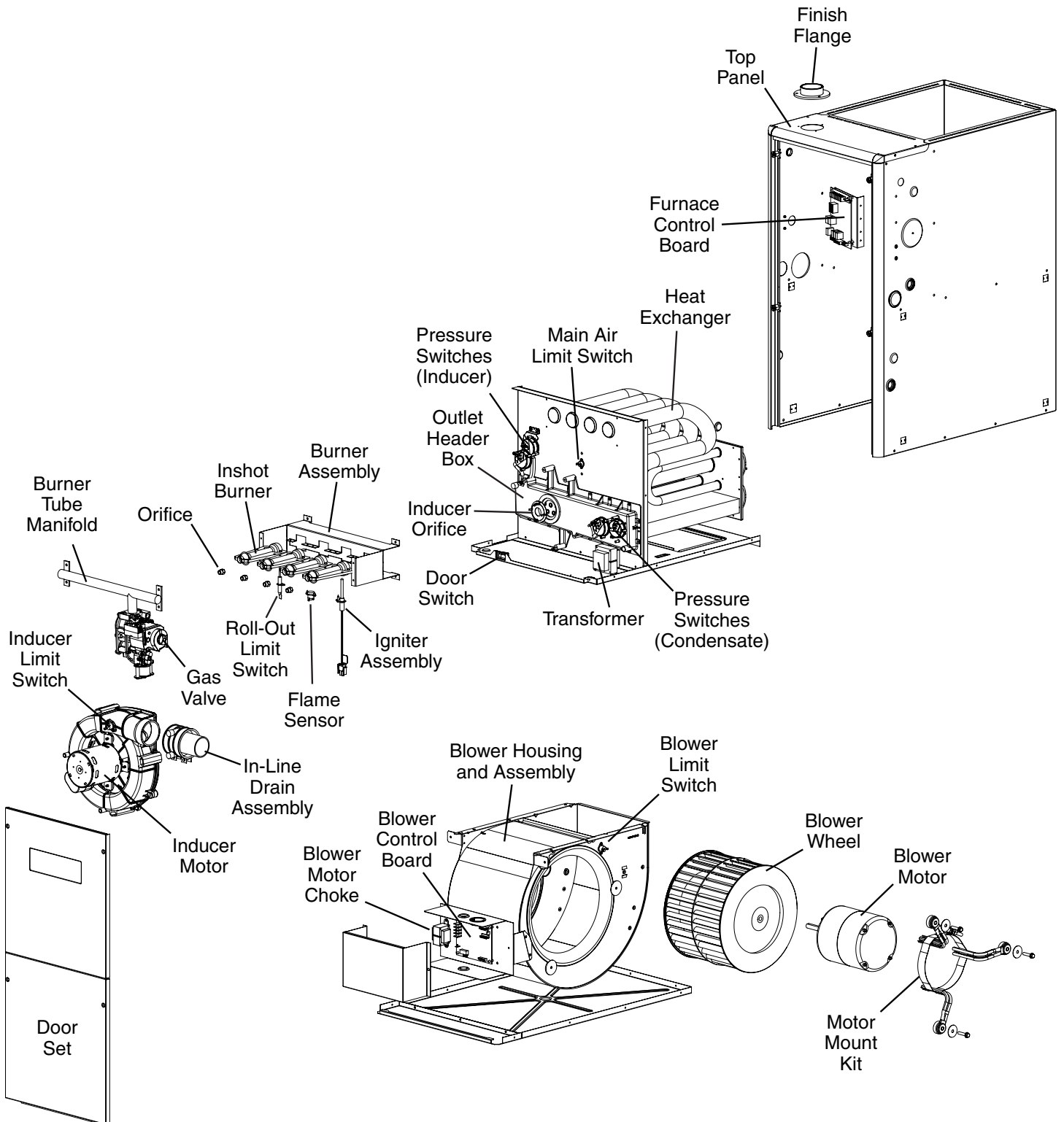
**95.1% AFUE****\*G7TC-1 UPFLOW / HORIZONTAL, VARIABLE SPEED - REPLACEMENT PARTS LIST**

DESCRIPTION	060D-V24B1	080D-V35C1	100D-V35C1
Blower Control Board	922016	922016	922016
Blower Housing	297207R	297209R	297209R
Blower Housing (with Wheel)	—	—	—
Blower Limit Switch	626611R	626611R	626611R
Blower Motor	622683	622684	622684
Blower Wheel	667374R	1017727R	1017727R
Burner Assembly	904829	904830	904831
Burner Tube Manifold	664473R	664243R	664244R
Control Board	920916	920916	920916
Door Set	904768	904769	904769
Door Switch	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R
Fuse	632261R	632261R	632261R
Gas Valve	921691	921691	921691
Heat Exchanger	904792	904793	904794
High Temperature Hose (Not Shown)	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442
Inducer Orifice	669719R	669713R	669716R
In-Line Drain Assembly	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R
Main Air Limit Switch	626598R	626615R	626612R
Motor Choke	—	622340R	622340R
Motor Mount Kit	904907	904907	904907
Orifice (Natural Gas)	661045R	661045R	661045R
Outlet Header Box	904802	904803	904803
Pressure Switch (Condensate)	632550R	632547R	632547R
Pressure Switch (Inducer)	632514R	632546R	632555R
Roll-Out Limit Switch	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036025R	M0036026R	M0036026R
Top Panel	2A9512R	2A9513R	2A9513R
Transformer	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 10.**

# \*G7TC-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION





**96% AFUE****\*G7TE-1 UPFLOW, FIXED SPEED - REPLACEMENT PARTS LIST**

DESCRIPTION	035D-E23A1	060D-E24B1	080D-E35C1	100D-E35C1	115D-E45D1
Blower Control Board	920920	920920	920920	920920	920920
Blower Housing	297200R	297207R	297209R	297209R	297209R
Blower Housing (with Wheel)	—	—	—	—	—
Blower Limit Switch	626611R	626611R	626611R	626611R	626611R
Blower Motor	622683	622683	622684	622684	622685
Blower Wheel	667251R	667374R	1017727R	1017727R	1017727R
Burner Assembly	1040128	904829	904830	904831	M0076305R
Burner Tube Manifold	664237R	664473R	664243R	664244R	664245
Control Board	920916	920916	920916	920916	920916
Door Set	904767	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691	921691
Harness Inducer-Resistor (Not Shown)	1036152	1014826R	1014827R	1014827R	1016418R
Heat Exchanger	904786	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	921074	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442	1003442	1003442
Inducer Orifice	1023976R	669719R	669713R	669716R	1014812R
In-Line Drain Assembly	664435R	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R	661128R
Main Air Limit Switch	103009866R	626598R	626615R	626612R	626470R
Motor Choke	—	—	622340R	622340R	622340R
Motor Mount Kit	904980	904907	904907	904907	904951
Orifice (Natural Gas)	661047R	661045R	661045R	661045R	661046R
Outlet Header Box	904801	904802	904803	904803	904804
Pressure Switch (Condensate)	1039166R	632550R	1017676R	1017676R	632554R
Pressure Switch (Inducer)	632550R	1016291R	1016292R	1016293R	1016294R
Roll-Out Limit Switch	600445R	626610R	626610R	626610R	626609R
Set of Wires (Not Shown)	1039167R	M0036041R	M0036042R	M0036042R	M0036053R
Top Panel	2B3551	2A9512R	2A9513R	2A9513R	2A9513R
Transformer	622341R	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R	663727R

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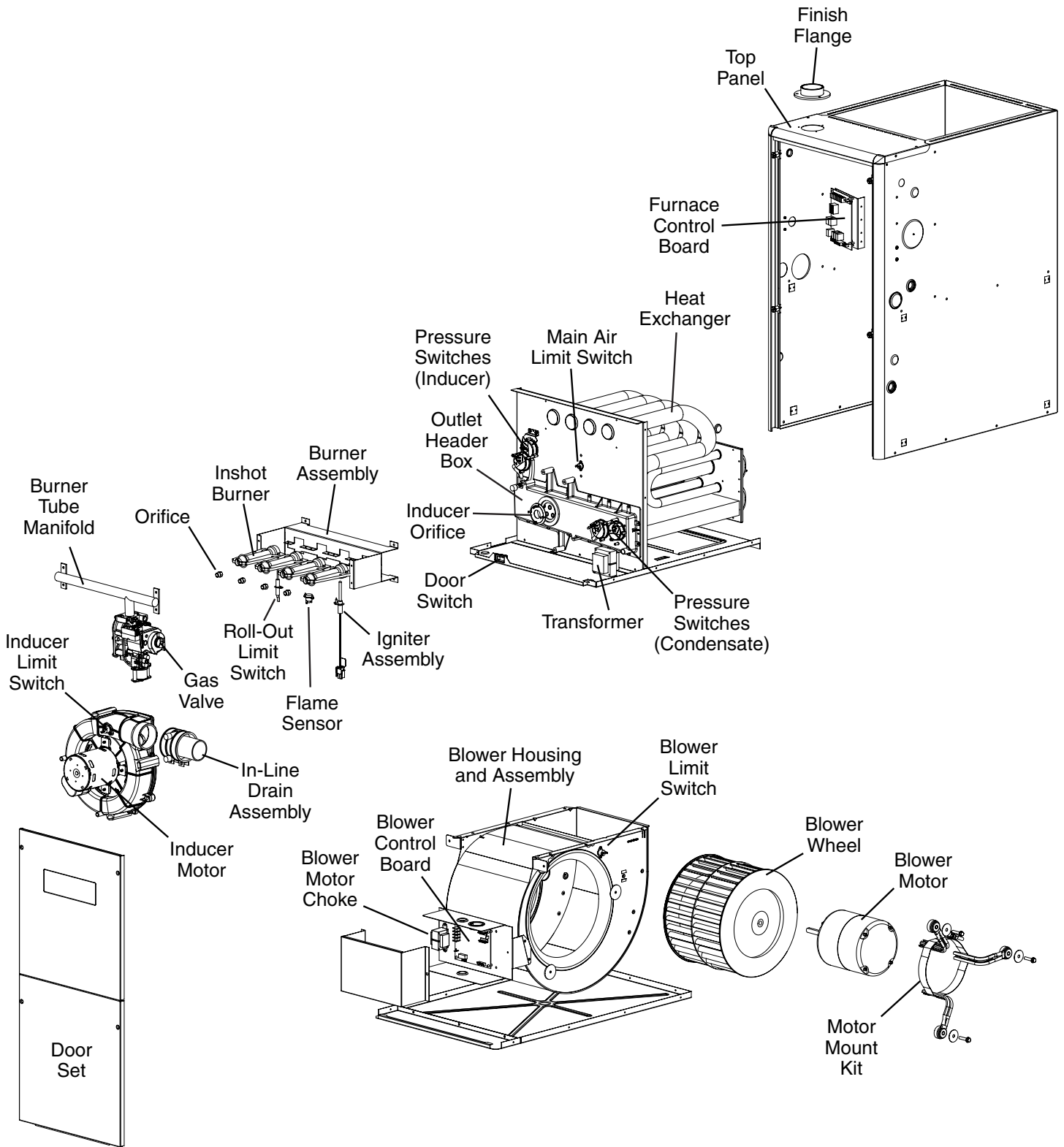
**FOR COMPONENT LOCATIONS, SEE PAGE 14.**

DESCRIPTION	060D-V24B1	080D-V35C1	100D-V35C1	115D-V45D1
Blower Control Board	922016	922016	922016	922016
Blower Housing	297207R	297209R	—	297209R
Blower Housing (with Wheel)	—	—	1027002R	—
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622684	622684	622685
Blower Wheel	667374R	1017727R	—	1017727R
Burner Assembly	904829	904830	904831	M0076305R
Burner Tube Manifold	664473R	664243R	664244R	664245
Control Board	920916	920916	920916	920916
Door Set	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Harness Inducer-Resistor (Not Shown)	1014826R	1014827R	1014827R	1016418R
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442	1003442
Inducer Orifice	669719R	669713R	669716R	1014812R
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626613R	626615R	626612R	626470R
Motor Choke	—	622340R	622340R	622340R
Motor Mount Kit	904907	904907	904907	904951
Orifice (Natural Gas)	661045R	661045R	661045R	661046R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Condensate)	632550R	1017676R	1017676R	632554R
Pressure Switch (Inducer)	1016291R	1016292R	1016293R	1016294R
Roll-Out Limit Switch	626610R	626610R	626610R	626609R
Set of Wires (Not Shown)	M0036046R	M0036047R	M0036047R	1027180
Top Panel	2A9512R	2A9513R	2A9513R	2A9513R
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 14.**

# \*G7TE-1 UPFLOW ONLY - COMPONENT LOCATION





DESCRIPTION	060D-E24B1	080D-E35C1	100D-E35C1	115D-E45D1
Blower Control Board	920920	920920	920920	920920
Blower Housing	297207R	297209R	297209R	297209R
Blower Housing (with Wheel)	—	—	—	—
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622684	622684	622685
Blower Wheel	667374R	1017727R	1017727R	1017727R
Burner Assembly	M0041805R	904830	904831	M0076305R
Burner Tube Manifold	664611R	664243R	664244R	664245
Control Board	920916	920916	920916	920916
Door Set	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Harness Inducer-Resistor (Not Shown)	1014828R	1014829R	1014830R	1014831R
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442	1003442
Inducer Orifice	669926R	669720R	669716R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626601R	626601R	626613R	626612R
Motor Choke	—	622340R	622340R	622340R
Motor Mount Kit	904907	904907	904907	904951
Orifice (Natural Gas)	661045R	661045R	661045R	661046R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Inducer)	1016295R	1016296R	1016297R	1016298R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036043R	M0036044R	M0036045R	M0036050R
Top Panel	2B3562R	2B3563R	2B3563R	—
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

**FOR COMPONENT LOCATIONS, SEE PAGE 18.**



DESCRIPTION	060D-V24B1	080D-V35C1	100D-V35C1	115D-V45D1
Blower Control Board	922016	922016	922016	922016
Blower Housing	297207R	297209R	—	297209R
Blower Housing (with Wheel)	—	—	1027002R	—
Blower Limit Switch	626611R	626611R	626611R	626611R
Blower Motor	622683	622684	622685	622685
Blower Wheel	667374R	1017727R	—	1017727R
Burner Assembly	M0041805R	904830	904831	M0076305R
Burner Tube Manifold	664611R	664243R	664244R	664245
Control Board	920916	920916	920916	920916
Door Set	904768	904769	904769	904770
Door Switch	632693R	632693R	632693R	632693R
Drain Tube (Hard, "J") (Not Shown)	663706R	663706R	663706R	663706R
Drain Tube (Soft, "J" 30") (Not Shown)	663707R	663707R	663707R	663707R
Drain Tube (Soft, "23") (Not Shown)	664434R	664434R	664434R	664434R
Finish Flange	664633R	664633R	664633R	664633R
Flame Sensor	632484R	632484R	632484R	632484R
Fuse	632261R	632261R	632261R	632261R
Gas Valve	921691	921691	921691	921691
Harness Inducer-Resistor (Not Shown)	1014832R	1014829R	1014830R	1014831R
Heat Exchanger	904792	904793	904794	904795
High Temperature Hose (Not Shown)	263967R	263967R	263967R	263967R
Ignitor Assembly (Nitride)	1017743S	1017743S	1017743S	1017743S
Inducer Limit Switch	626599R	626599R	626599R	626599R
Inducer Motor	1003442	1003442	1003442	1003442
Inducer Orifice	669926R	669720R	669716R	669717R
In-Line Drain Assembly	664435R	664435R	664435R	664435R
Inshot Burner	661128R	661128R	661128R	661128R
Main Air Limit Switch	626601R	626601R	626613R	626612R
Motor Choke	—	622340R	622340R	622340R
Motor Mount Kit	904907	904907	904907	904951
Orifice (Natural Gas)	661045R	661045R	661045R	661046R
Outlet Header Box	904802	904803	904803	904804
Pressure Switch (Inducer)	1016295R	1016296R	1016297R	1016298R
Roll-Out Limit Switch	626610R	626610R	626610R	626610R
Set of Wires (Not Shown)	M0036048R	M0036049R	M0036052R	M0036051R
Top Panel	2B3562R	2B3563R	2B3563R	—
Transformer	622341R	622341R	622341R	622341R
Tube (Soft, 6.5") (Not Shown)	663727R	663727R	663727R	663727R

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[FOR COMPONENT LOCATIONS, SEE PAGE 18.](#)

# \*G7TN-1 DOWNFLOW - COMPONENT LOCATION

